ver sep 2023

epd-norway
Global Program Operator

ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025, ISO 21930 and EN 15804+A2

A specific EPD for
Setra glulam

Setra

The Norwegian
EPD Foundation

Owner of the declaration:
Setra Trävaror AB
Långshyttan
www.setragroup.com

Program holder and publisher
The Norwegian EPD Foundation

Declaration number:
NEPD-6853-6154-EN

Product category /PCR:
Wood and wood-based products

Issue date: 11.06.2024
Valid to: 11.06.2029

EPD Software:
This EPD is based on IVL EPD Generator for the Sawmill products (NEPDT26) and follow the approved background database verification approach.

ivl

General information

Product:
Setra glulam, u 12%

Program Operator:
The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 23 08 80 00
Email: post@epd-norge.no

Declaration Number:
NEPD-6853-6154-EN

This declaration is based on Product Category Rules:
CEN Standard EN 15804 A2 serves as core PCR and PCR Part B for wood and wood-based products for use in construction (NPCR 015 07.10.2021).

Statement of liability:
The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

Declared unit:
—

Declared unit with option:
1 m^3 glulam, u 12%
A1-A5, C1-C4 and D

Functional unit:
—

Verification:
Independent verification of the declaration and data, according to ISO14025:2010.

☐ Internal ☒ External

Third party verifier:

Linda Høibye, Life Cycle Assessment Consulting
Independent verifier approved by EPD Norway

Owner of the declarationand manufacturer:
Setra Trävaror AB
Contact person: Moa Hedström
Phone: +46 255 635 29
Email: moa.hedstrom@setragroup.com

Place of production:
Långshyttan
Sweden

Management system etc:
ISO 14001, ISO 9001, FSC, PEFC

Organisation no:
556035-2196

Issue date:
11.06.2024

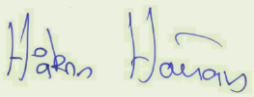
Valid to:
11.06.2029

Year of study:
2022

Comparability:
EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

The EPD has been worked out by:
Martin Erlandsson, IVL

Approved by:



Håkon Hauan
(Managing Director EPD Norway)

Product

Product description:

Glulam is used in construction works. Setra supplies sawn and processed wood products from responsibly managed forests. Glulam is 40-45 mm of lumber layers that are joined together through finger-jointing and gluing (MUF, melamin-urea-formaldehyde), to create a larger beams or pillars.

Product specification:

The Swedish pine come from forests near Setra sawmills. The lamellas are cut to the right dimension and planed. The lamellas are then sorted according to strength class and are then finger jointed to specified length. Building with glulam is dry, clean and quiet because you can use traditional hand tools.

Materials, product	kg/m^3	weight-%
Spruce/whitewood	459	99%
Pine/redwood	0	0%
MUF	4.3	1%
Sum	463	100%

Packaging materials	kg/m^3	weight-%
Wood	0	0%
Polyethene film	1.28	89%
Plastic strap	0.13	9%
Steel strip	0.04	3%
Cardboard	0	0%
Sum	1.44	100%

Technical data:

Glulam is delivered according to qualities and sizes specified by demands on different markets. Products are produced in according to EN 14080:2013.
Moisture content of the product is approximately 12%.
The lower heating value is 16.9 MJ/kg at 12% moisture content (and 19.2 MJ/kg at dry matter 0%).

The raw dry mass for spruce is 384 kg/m^3 as a Swedish average and used here to calculate biogenic carbon content and the delivery density including water according to the current moisture content.

Market:

Main markets are Sweden and Europe.

Reference service life:

Reference service life is normally the same as the building when not exposed for weathering, which is typically set to 50 or 60 years.

More information on glulam can be found here:

https://www.setragroup.com/en/glulam/

LCA: Calculation rules

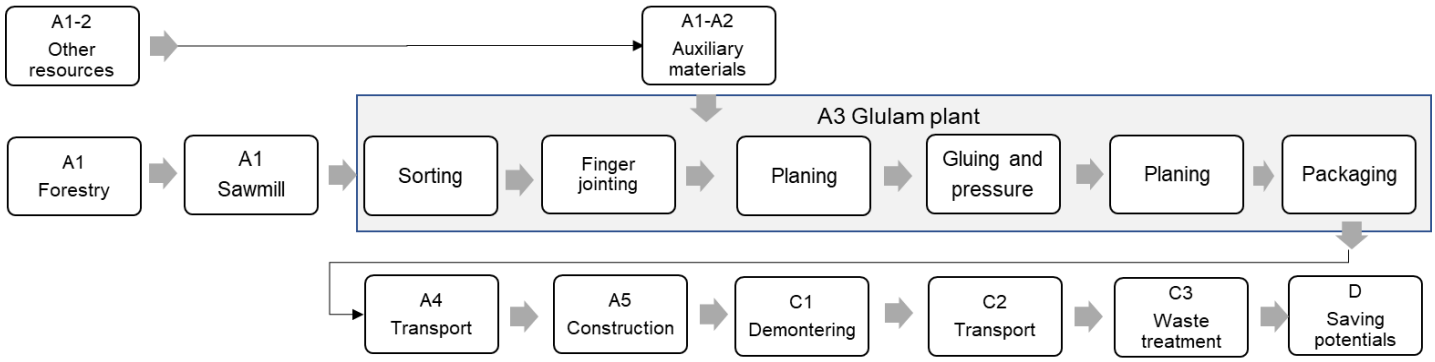
Declared unit:

1 m3 glulam, u 12%

System boundary:

Flow chart over production (A3) of the declared product and all other modules is shown below. Module A4 to D is further explained in the scenario section.

Figure 1 *Declared product manufacturing and transport to a customer and the remaining lifecycle.*



Data quality:

The glulam production and sawmills and transport settings use specific LCA data. Representative generic data LCA data is used for the forestry and the resin. Generic upstream database data are used for energy wares and small amount of auxiliary materials that are mainly from Gabi (age 2017-2023). LCA data for diesel is based on European average (6% biobased components).

Cut-off criteria:

All major raw materials and all the essential energy used are included. All production process are included, hence the few limited cut off that occurs (<<1%): Packaging materials that is not substituted in module D. This cut-off rule does not apply for hazardous materials and substances. Inherent biogenic carbon and stored energy in packaging material is balanced out directly.

Allocation:

The allocation are made in accordance with the provisions of EN15804. All impacts from the planning of boards are allocated to the main product. The sawmill and its multiple co-products are allocated based on their different economic values, except the drying process that is attributed to the intermediate product on physical premises. The economic value of the different parts of the input round timber are attributed using the market value of its final products/co-products. The shavings is sold and only attributed to its upstream impact from its previously processes.
A conservative approach is used (double accounting) for transport (module A2) of round timber to the sawmill based on economic allocation factors as oulined in cPCR EN16485. A conservative economic allocation approach is used for forestry products, where no impact is allocated to the tops and branches (GROT), except forestry operations aimed for GROT (forwarding and shipping). Indicator result on potential soil quality (SQP) is assessed based on national characterisation factors for Swedish forestry (Horn et al 2021).

Calculation of biogenic carbon content:

Sequestration (module A1) and emissions of biogenic carbon are calculated according to EN16485:2014/EN15804+A2, where the net biogenic carbon cycle A to C is zero (i.e. carbon dioxide neutral). In this EPD, the amount of biogenic carbon stored in the product (module A3) is reported additionally (according to EN 15804 A2) as biogenic carbon stored in the product (see table 'Resource use'). For biogenic carbon in all other modules after A3, the carbon in the products is assigned to the module where the emission occurs in order to support the modularity principle in EN15804, so the net result is zero. Biogenic carbon and energy stored in packaging materials (less than 5 weight-%) are directly balanced out and therefore not visible in the environmental indicator result.

LCA: Scenarios and additional technical information

The following information below describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)

Type	Load factor, % (90+0%)	Type of vehicle	Distance km	Fuel		Value (l/t)
Semi-trailer	45%	TT/AT 28-34 + 34-40t	300	0.027	l/tkm	8.2

A4: The transportation is reported as 100 km and shall be used as factor to estimate the actual distance to the specific object.

Assembly (A5)

	Unit	Value
Material loss	%	5
Crane, electricity consumption	kWh	2.8E-02
Front loader, diesel	kWh	2.7E-01

A5: At the construction site, 4 minutes of work with front loader is assumed (Erlandsson 2015) and an average lift with a crane (Lundström 2016). 0% material loss is assumed att construction site because the material is precut in factory.

Use (B1)

	Unit	Value
MND		

Maintenance (B2)/Repair (B3)

	Unit	Value
MND		

The declared product is not assumed to be exposed for wether and for that reason no mainatance is needed during the service life.

Replacement (B4)/Refurbishment (B5)

	Unit	Value
MND		

Operational energy (B6) and water consumption (B7)

	Unit	Value
MND		

No operational energy used during service life.

End of Life (C1, C3, C4) - base scenario*

	Unit	Value
C1: Demolision machine (diesel)	kWh	0.51
C3: To material reuse	kg	0
C3: To material recycling	kg	0
C3: To energy recovery	kg	463
C3: Wood chipping (diesel)	kWh	2.8
C4: To landfill	kg	0

Energy need for demolition (C1) and chipping (C3) of the wooden discarded products is found in according to Erlandsson et el (2015). The scenario accounts for 100%* energy recovery and end of waste is reached in C3. No statistics exist in Sweden on recycling of demolition wood but will likely be at least 90%. See also complementary scenario below.

Transport to waste processing (C2)*

Type	Load factor, % (90+0%)	Type of vehicle	Distance km	Fuel	Value (l/t)
Large lorry/truck	45%	TT/AT 14-20+20-28t	35	0.037	1.3

*C2: Assumed tranport from demolition site to local waste treatment site, from where it is then sold.

The transport assume empty return.

Benefits and loads beyond the system boundaries (D) - base scenario*

	Unit	Value
Chipped discard product that substitutes fuel in a district heating plant	kg DM	414
Chipped discarded product that substitute average used fuel in a district heating plant	MJ	-7939

D: The chipped product is assumed to be used as fuel in a district heating and then replaces the average energy mix. The efficiency used for allocation is 39% for electricity and 90% for heat. It is assumed that this efficiency is the same independent of the fuel used.

* If less recycling rate than 100% is asked for shall the result from module C and D be multiplied by such factor that takes the actual number into account. 100% is used here to support the modular approach of using these figures on the buildings level.

Additional technical information

No additional information given.

LCA: Results

The LCA results are presented for the declared unit defined on page 2 of the EPD document. EN 15804 exists in two versions and version 2 is the latest.

System boundaries: **X**=included, **MND**= module not declared, **MNR**=module not relevant.

Product stage			Construction process stage		Use stage							End of life stage				Beyond the system boundary
Raw materials	Transport	Manufacturing	Transport	Construction, installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x
SE	SE	SE	SE	SE	—	—	—	—	—	—	—	SE	SE	SE	SE	SE

Core environmental impact, version A2 and EF 3.0 — mandatory indicators

Parameter	Unit	A1-3	A4	A5	C1	C2	C3	C4	D
GWP-total	kg CO_2 e	-7.00E+02	1.16E+01	3.34E+00	1.53E-01	1.85E+00	7.52E+02	0.00E+00	-1.82E+02
GWP-fossil	kg CO_2 e	5.07E+01	1.14E+01	3.28E+00	1.50E-01	1.81E+00	8.34E-01	0.00E+00	-1.92E+02
GWP-biogenic	kg CO_2 e	-7.51E+02	1.43E-01	9.38E-03	1.89E-03	2.28E-02	7.51E+02	0.00E+00	1.02E+01
GWP-LULUC	kg CO_2 e	4.27E-01	9.40E-02	2.75E-02	1.24E-03	1.50E-02	6.90E-03	0.00E+00	-3.41E-03
GWP-IOBC/GHG [1)]	kg CO_2 e	5.18E+01	1.16E+01	3.35E+00	1.53E-01	1.85E+00	8.51E-01	0.00E+00	-1.73E+02
ODP	kg CFC11 eq.	4.27E-07	1.47E-15	2.13E-08	1.94E-17	2.34E-16	1.08E-16	0.00E+00	-1.24E-06
AP	mol H^+ eq.	4.51E-01	6.61E-02	2.69E-02	8.74E-04	1.05E-02	4.86E-03	0.00E+00	-4.13E-01
EP-freshwater	kg P eq.	2.04E-03	3.41E-05	1.04E-04	4.51E-07	5.44E-06	2.50E-06	0.00E+00	-3.80E-04
EP-marine	kg N eq.	1.95E-01	3.24E-02	1.19E-02	4.28E-04	5.16E-03	2.38E-03	0.00E+00	-6.35E-03
EP-terrestial	mol N eq.	1.86E+00	3.58E-01	1.16E-01	4.74E-03	5.72E-02	2.63E-02	0.00E+00	7.73E-02
POCP	kg NMVOC eq.	4.39E-01	6.23E-02	2.60E-02	8.24E-04	9.94E-03	4.58E-03	0.00E+00	-4.16E-02
ADP-m&m [2)]	kg Sb eq.	2.24E-05	8.74E-07	1.18E-06	1.16E-08	1.39E-07	6.42E-08	0.00E+00	-1.24E-05
ADP-fossil [2)]	MJ	2.13E+03	1.53E+02	1.17E+02	2.02E+00	2.44E+01	1.12E+01	0.00E+00	-1.81E+03
WDP	m^3	2.13E+02	9.97E-02	1.07E+01	1.32E-03	1.59E-02	7.32E-03	0.00E+00	-3.61E+03

GWP-total: *Global Warming Potential;* ***GWP-fossil:*** *Global Warming Potential fossil fuels;* ***GWP-biogenic:*** *Global Warming Potential biogenic;* ***GWP-LULUC:*** *Global Warming Potential land use and land use change;* ***ODP:*** *Depletion potential of the stratospheric ozone layer;* ***AP:*** *Acidification potential, Accumulated Exceedance;* ***EP-freshwater:*** *Eutrophication potential, fraction of nutrients reaching freshwater end compartment;* ***EP-marine:*** *Eutrophication potential, fraction of nutrients reaching freshwater end compartment;* ***EP-terrestial:*** *Eutrophication potential, Accumulated Exceedance;* ***POCP****: Formation potential of tropospheric ozone;* ***ADP-m&m****: Abiotic depletion potential for non-fossil resources (****minerals and metals****);* ***ADP-fossil:*** *Abiotic depletion potential for fossil resources;* ***WDP:*** *Water deprivation potential, deprivation weighted water counsumption*

Note 1 *– This additional indicator* ***GWP-GHG/IOBC*** *is also referred to as* ***GWP-GHG*** *in the context of Swedish and Finish legislation.*
Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Additional environmental impact, version A2 & EF 3.0 — addition of non-mandatory indicators with poor reliability

Parameter	Unit	A1-3	A4	A5	C1	C2	C3	C4	D
PM [2)]	Disease incidence	2.47E-06	2.30E-07	1.38E-07	3.05E-09	3.68E-08	1.69E-08	0.00E+00	1.64E-02
IRP [1)]	kBq U235 eq	6.86E+01	2.65E-02	3.44E+00	3.50E-04	4.23E-03	1.95E-03	0.00E+00	-2.90E+01
ETP-fw [2)]	CTUe	1.41E+03	1.10E+02	7.80E+01	1.46E+00	1.76E+01	8.11E+00	0.00E+00	-6.38E+02
HTP-c [2)]	CTUh	3.53E-06	2.23E-09	1.76E-07	2.95E-11	3.56E-10	1.64E-10	0.00E+00	-1.27E-08
HTP-nc [2)]	CTUh	2.44E-06	1.24E-07	1.30E-07	1.64E-09	1.98E-08	9.10E-09	0.00E+00	-2.31E-06
SQP [2)]	Dimensionless	6.20E+04	5.25E+01	3.10E+03	6.94E-01	8.37E+00	3.85E+00	0.00E+00	-3.69E+02

PM: *Particulate matter emissions;* ***IRP:*** *Ionising radiation, human health;* ***ETP-fw:*** *Ecotoxicity (freshwater);* ***ETP-c:*** *Human toxicity, cancer effects;* ***HTP-nc:*** *Human toxicity, non-cancer effects;* ***SQP:*** *Land use related impacts / soil quality*

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.
Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Environmental impact, version A1

Parameter	Unit	A1-3	A4	A5	C1	C2	C3	C4	D
GWP-TOT	kg CO_2 e	-7.02E+02	1.12E+01	3.18E+00	1.48E-01	1.78E+00	7.51E+02	0.00E+00	-1.83E+02
GWP-IOBC*	kg CO_2 e	4.88E+01	1.12E+01	3.18E+00	1.48E-01	1.78E+00	8.22E-01	0.00E+00	-1.83E+02
ODP	kg CFC11 e	3.92E-07	1.96E-15	1.96E-08	2.59E-17	3.13E-16	1.44E-16	0.00E+00	-1.02E-06
POCP**	kg C_2H_4 e	3.38E-03	-1.73E-02	-9.65E-04	-2.29E-04	-2.76E-03	-1.27E-03	0.00E+00	1.03E-02
AP	kg SO_2 e	3.29E-01	4.51E-02	1.94E-02	5.96E-04	7.19E-03	3.31E-03	0.00E+00	-3.88E-01
EP	kg PO_4^{3-} e	8.75E-02	1.13E-02	5.12E-03	1.50E-04	1.80E-03	8.31E-04	0.00E+00	9.81E-03
ADPM	kg Sb e	2.61E-05	8.75E-07	1.37E-06	1.16E-08	1.40E-07	6.43E-08	0.00E+00	-1.54E-05
ADPE	MJ	7.27E+02	1.52E+02	4.64E+01	2.02E+00	2.43E+01	1.12E+01	0.00E+00	-1.24E+03

GWP Global warming potential; **ODP** Depletion potential of the stratospheric ozone layer; **POCP** Formation potential of tropospheric photochemical oxidants; **AP** Acidification potential of land and water; **EP** Eutrophication potential; **ADPM** Abiotic depletion potential for non fossil resources; **ADPE** Abiotic depletion potential for fossil resources.
***** This indicator is also referred to as **GWP-GHG** in Swedish legislation and used in the Finish and Swedish mandatory generic database for building climate declarations.
**LCI origin from GaBi database separates NOx into NO and NO_2, in combination with the applied characterization model with a marginal approach for POCP based on highly polluted ambient air, can result in a negative characterization factor for nitric oxide.

Resource use, version A1+A2 and EF 3.0 — mandatory indicators

Parameter	Unit	A1-3	A4	A5	C1	C2	C3	C4	D
RPEE	MJ	1.65E+03	8.53E+00	8.34E+01	1.13E-01	1.36E+00	6.26E-01	0.00E+00	6.91E+03
RPEM	MJ	7.87E+03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-7.87E+03	0.00E+00	0.00E+00
TPE	MJ	9.52E+03	8.53E+00	8.34E+01	1.13E-01	1.36E+00	-7.87E+03	0.00E+00	6.91E+03
NRPE	MJ	2.13E+03	1.53E+02	1.17E+02	2.02E+00	2.44E+01	1.12E+01	0.00E+00	-1.20E+03
NRPM	MJ	7.78E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-7.78E+01	0.00E+00	0.00E+00
TRPE	MJ	2.21E+03	1.53E+02	1.17E+02	2.02E+00	2.44E+01	-6.65E+01	0.00E+00	-1.20E+03
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-5.09E+03
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.38E+03
W	m^3	5.41E+00	9.76E-03	2.72E-01	1.29E-04	1.56E-03	7.17E-04	0.00E+00	0.00E+00

RPEE Renewable primary energy resources used as energy carrier; **RPEM** Renewable primary energy resources used as raw materials; **TPE** Total use of renewable primary energy resources; **NRPE** Non renewable primary energy resources used as energy carrier; **NRPM** Non renewable primary energy resources used as materials; **TRPE** Total use of non renewable primary energy resources; **SM** Use of secondary materials; **RSF** Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; **W** Use of net fresh water.
Energy stored as material in the packaging materials is direct balanced out in the module it arrise and stored in the product is balanced out over the life cycle, exactly the same as stored biogenic carbon is reported in GWP.

End of life — Waste, version A1+A2 and EF 3.0 — mandatory indicators

Parameter	Unit	A1-3	A4	A5	C1	C2	C3	C4	D
HW	kg	1.36E-01	7.71E-09	6.80E-03	1.02E-10	1.23E-09	5.66E-10	0.00E+00	-3.40E-08
NHW	kg	5.52E+00	2.27E-02	2.78E-01	3.01E-04	3.63E-03	1.67E-03	0.00E+00	-6.88E-01
RW	kg	5.78E-01	1.85E-04	2.90E-02	2.45E-06	2.95E-05	1.36E-05	0.00E+00	-2.31E-01

HW Hazardous waste disposed; **NHW** Non hazardous waste disposed; **RW** Radioactive waste disposed

End of life — Output flow, version A1+A2 and EF 3.0 — mandatory indicators

Parameter	Unit	A1-3	A4	A5	C1	C2	C3	C4	D
CR	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MR	kg	2.08E-02	0.00E+00	3.72E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	kg	1.74E+00	0.00E+00	2.46E+01	0.00E+00	0.00E+00	4.63E+02	0.00E+00	0.00E+00
EEE	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
ETE	MJ	1.78E-01	0.00E+00	8.92E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CR Components for reuse; **MR** Materials for recycling; **MER** Materials for energy recovery; **EEE** Exported electric energy; **ETE** Exported thermal energy

Information describing the biogenic carbon content at the factory gate

Biogenic carbon content	Amount	Unit/DU
Biogenic carbon content in product	205	kg C
Biogenic carbon content in the accompanying packaging*	0.00*	kg C

44/12 is the ratio between the molecular mass of CO_2 and C molecules.
* The biogenic carbon and its energy content stored in packaging materials is less tha 5% and therefore according to EN 15804 direct balanced out in the environmental indicator result (i.e. set to zero for GWP and energy usd as materials).

LCA: Complemantary scenario results

This section includes an alternative end of life scenario and create an information model that in combination med the main scenario reported above can be used by the end-user to define a specific scenario based on local conditions.

Alternative 100% scenario for the scenario: **Deconstruction losses**

General: It should be noticed that landfilling of organic waste as wood is not allowed by EC legislation and the worst scenario alternative will then be the fact that the deconstruction/demolition process generate a wood fraction that will not be recycled at all. Such waste flow can be generated in the deconstruction process and where the wood is then wasted on the surface or alternative in the topsoil in the ground at the construction site or elsewhere.
C1, C2: The demolition process C1 is the same as in the main scenario reported above. There will not be any transport C2 since the waste is lost at the site.
C3: The modelled scenario presented below is based on the wood that wooden remains on the site of the building being broken down aerobic, that is, with access to oxygen and completely decomposed within the 100-year time-related cut off that is applied. In such aerobic decomposition is the inherent carbon transformed to carbon dioxide (compared to an anaerobic process that partly also create methene).

End of life stage				Beyond the system boundary
De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery
C1	C2	C3	C4	D
x	x	x	x	x
SE	SE	SE	SE	SE

Core environmental impact, version A2 and EF 3.0 — mandatory indicators

Parameter	Unit				C1	C2	C3	C4	D
GWP-total	kg CO_2 e				1.50E-01	0.00E+00	0.000E+00	7.51E+02	0.00E+00
GWP-fossil	kg CO_2 e				1.89E-03	0.00E+00	0.000E+00	0.00E+00	0.00E+00
GWP-biogenic	kg CO_2 e				1.24E-03	0.00E+00	0.000E+00	7.51E+02	0.00E+00
GWP-LULUC	kg CO_2 e				1.53E-01	0.00E+00	0.000E+00	0.00E+00	0.00E+00
GWP-IOBC/GHG [1)]	kg CO_2 e				1.94E-17	0.00E+00	0.000E+00	0.00E+00	0.00E+00
ODP	kg CFC11 eq.				8.74E-04	0.00E+00	0.000E+00	0.00E+00	0.00E+00
AP	mol H^+ eq.				4.51E-07	0.00E+00	0.000E+00	0.00E+00	0.00E+00
EP-freshwater	kg P eq.				4.28E-04	0.00E+00	0.000E+00	0.00E+00	0.00E+00
EP-marine	kg N eq.				4.74E-03	0.00E+00	0.000E+00	0.00E+00	0.00E+00
EP-terrestial	mol N eq.				8.24E-04	0.00E+00	0.000E+00	0.00E+00	0.00E+00
POCP	kg NMVOC eq.				1.16E-08	0.00E+00	0.000E+00	0.00E+00	0.00E+00
ADP-m&m [2)]	kg Sb eq.				2.02E+00	0.00E+00	0.000E+00	0.00E+00	0.00E+00
ADP-fossil [2)]	MJ				1.32E-03	0.00E+00	0.000E+00	0.00E+00	0.00E+00
WDP	m^3				0.00E+00	0.00E+00	0.000E+00	0.00E+00	0.00E+00

GWP-total: *Global Warming Potential;* ***GWP-fossil:*** *Global Warming Potential fossil fuels;* ***GWP-biogenic:*** *Global Warming Potential biogenic;* ***GWP-LULUC:*** *Global Warming Potential land use and land use change;* ***ODP:*** *Depletion potential of the stratospheric ozone layer;* ***AP:*** *Acidification potential, Accumulated Exceedance;* ***EP-freshwater:*** *Eutrophication potential, fraction of nutrients reaching freshwater end compartment;* ***EP-marine:*** *Eutrophication potential, fraction of nutrients reaching freshwater end compartment;* ***EP-terrestial:*** *Eutrophication potential, Accumulated Exceedance;* ***POCP****: Formation potential of tropospheric ozone;* ***ADP-m&m****: Abiotic depletion potential for non-fossil resources (****minerals and metals****);* ***ADP-fossil:*** *Abiotic depletion potential for fossil resources;* ***WDP:*** *Water deprivation potential, deprivation weighted water counsumption*

Note 1 *– This additional indicator* ***GWP-GHG/IOBC*** *is also referred to as* ***GWP-GHG*** *in the context of Swedish and Finish legislation.*
Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Additional environmental impact, version A2 & EF 3.0 — addition of non-mandatory indicators with poor reliability

Parameter	Unit				C1	C2	C3	C4	D
PM [2)]	Disease incidence				3.50E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00
IRP [1)]	kBq U235 eq				1.46E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
ETP-fw [2)]	CTUe				2.95E-11	0.00E+00	0.00E+00	0.00E+00	0.00E+00
HTP-c [2)]	CTUh				1.64E-09	0.00E+00	0.00E+00	0.00E+00	0.00E+00
HTP-nc [2)]	CTUh				6.94E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
SQP [2)]	Dimensionless				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PM: *Particulate matter emissions;* ***IRP:*** *Ionising radiation, human health;* ***ETP-fw:*** *Ecotoxicity (freshwater);* ***ETP-c:*** *Human toxicity, cancer effects;* ***HTP-nc:*** *Human toxicity, non-cancer effects;* ***SQP:*** *Land use related impacts / soil quality*

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.
Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Environmental impact, version A1

Parameter	Unit				C1	C2	C3	C4	D
GWP-TOT	kg CO_2 e				1.48E-01	0.00E+00	0.00E+00	7.51E+02	0.00E+00
GWP-IOBC*	kg CO_2 e				2.59E-17	0.00E+00	0.00E+00	0.00E+00	0.00E+00
ODP	kg CFC11 e				-2.29E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00
POCP**	kg C_2H_4 e				5.96E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00
AP	kg SO_2 e				1.50E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EP	kg PO_4^{3-} e				1.16E-08	0.00E+00	0.00E+00	0.00E+00	0.00E+00
ADPM	kg Sb e				2.02E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
ADPE	MJ				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

GWP Global warming potential; **ODP** Depletion potential of the stratospheric ozone layer; **POCP** Formation potential of tropospheric photochemical oxidants; **AP** Acidification potential of land and water; **EP** Eutrophication potential; **ADPM** Abiotic depletion potential for non fossil resources; **ADPE** Abiotic depletion potential for fossil resources.
***** Also referred to as **GWP-GHG** in context of e.g. Swedish and Finish legislation.
** Negative impact occur due to negative characterization factors. LCI origin from GaBi database separates NOx into NO and NO2, in combination with the applied characterization model with a marginal approach for POCP based on highly polluted ambient air than can result in a negative characterization factor for nitric oxide.

Resource use, version A1+2 and EF 3.0 — mandatory indicators

Parameter	Unit				C1	C2	C3	C4	D
RPEE	MJ				1.13E-01	0.00E+00	0.00E+00	7.87E+03	0.00E+00
RPEM	MJ				0.00E+00	0.00E+00	0.00E+00	-7.87E+03	0.00E+00
TPE	MJ				1.13E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRPE	MJ				2.02E+00	0.00E+00	0.00E+00	7.78E+01	0.00E+00
NRPM	MJ				0.00E+00	0.00E+00	0.00E+00	-7.78E+01	0.00E+00
TRPE	MJ				2.02E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
SM	kg				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	MJ				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
W	m^3				1.29E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00

RPEE Renewable primary energy resources used as energy carrier; **RPEM** Renewable primary energy resources used as raw materials; **TPE** Total use of renewable primary energy resources; **NRPE** Non renewable primary energy resources used as energy carrier; **NRPM** Non renewable primary energy resources used as materials; **TRPE** Total use of non renewable primary energy resources; **SM** Use of secondary materials; **RSF** Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; **W** Use of net fresh water.
Energy stored as material in the packaging materials is direct balanced out in the module it arrise and stored in the product is balanced out over the life cycle, exactly the same as stored biogenic carbon is reported in GWP.

End of life — Waste, version A1+2 and EF 3.0 — mandatory indicators

Parameter	Unit				C1	C2	C3	C4	D
HW	kg				3.01E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NHW	kg				2.45E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RW	kg				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

HW Hazardous waste disposed; **NHW** Non hazardous waste disposed; **RW** Radioactive waste disposed

End of life — Output flow, version A1+2 and EF 3.0 — mandatory indicators

Parameter	Unit				C1	C2	C3	C4	D
CR	kg				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MR	kg				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	kg				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	MJ				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
ETE	MJ				0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

CR Components for reuse; **MR** Materials for recycling; **MER** Materials for energy recovery; **EEE** Exported electric energy; **ETE** Exported thermal energy

Additional requirements

The GWP total indicator result reported below is the same result as the indicator value as for GWP-IOBC/GHG.

An alternative figure for electricity used in the core process are reported here that can be used to recalulate the result A1-3:

Location based electricity mix from the use of electricity in manufacturing

National electricity grid	Data source	Foreground /core [kWh]	GWPtotal [kg CO_2e/kWh]	Sum [kg CO_2e]
Electricity grid Sweden	Gabi	146	0.042	6.1

The GWP result above is based on national production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity bought in the core manufacturing process in module A3 per declared unit.

The reported LCA result in this EPD and the core process use this approch:

Market-based use of electricity in the manufacturing phase

Electricity source	Data source	Foreground /core [kWh]	GWPtotal [kg CO_2e/kWh]	Sum [kg CO_2e]
Electricity with source of origin (GoO) in A3 used; "EPD nuclear power"	Gabi	146	0.013	1.9

The GWP result above is based on:

- ☑ Guarantee of origin (GoO) electricity used
- ☐ National recidual mix electricity accourding to Grexel/AIB

Data used in the upstream system that use source of origion are listed below:

No such data are used.

Hazardous substances

- ☐ The product contains no substances given by the REACH Candidate list
- ☑ The product contains substances given by the REACH Candidate list or the Norwegian priority list that are less than 0,1 % by weight.
- ☐ The product contain dangerous substances, more then 0,1% by weight, given by the REACH Candidate List, see table.
- ☐ The product is classified as hazardous waste (Avfallsforskiften, Annex III), see table below.

Name	CAS no.	Amount
—	—	—

Indoor environment

Not relevant

Carbon footprint

Carbon footprint according to ISO 14067 has not been worked out for the product.

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