



# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

AXQJ-TT Pure TSLI 24kV AL 1x500/35mm<sup>2</sup> AFR



# Draka

# A Brand of Prysmian Group



The Norwegian EPD Foundation

# Owner of the declaration:

Prysmian Group Norge AS

#### **Product:**

AXQJ-TT Pure TSLI 24kV AL 1x500/35mm<sup>2</sup> AFR

#### **Declared unit:**

1 m

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

NPCR 027:2020 Part B for Electrical cables and wires

#### Program operator:

The Norwegian EPD Foundation

#### **Declaration number:**

NEPD-7464-6844-EN

# Registration number:

NEPD-7464-6844-EN

Issue date: 06.09.2024

Valid to: 06.09.2029

#### **EPD** software:

LCAno EPD generator ID: 532773



#### **General information**

#### **Product**

AXQJ-TT Pure TSLI 24kV AL 1x500/35mm<sup>2</sup> AFR

#### **Program operator:**

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

#### **Declaration number:**

NEPD-7464-6844-EN

#### This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 027:2020 Part B for Electrical cables and wires

#### Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

#### **Declared unit:**

1 m AXQJ-TT Pure TSLI 24kV AL 1x500/35mm<sup>2</sup> AFR

#### **Declared unit with option:**

A1,A2,A3,A4,A5,B1,B2,B3,B4,B5,B6,B7,C1,C2,C3,C4,D

#### **Functional unit:**

1 m of installed AXQJ-TT Pure TSLI 24 kV medium voltage single core distribution cable, used to transmit a reference electric current of 1A over a 40 year lifetime, including waste treatment at end-of-life.

#### General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

#### **Verification of EPD tool:**

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools. Approval number: NEPDT32.

Third party verifier:

Vito D'Incognito, Take Care International

(no signature required)

#### Owner of the declaration:

Prysmian Group Norge AS Contact person: Anders Nymark Phone: +47 90066733 e-mail: anders.nymark@prysmiangroup.com

#### Manufacturer:

Prysmian Group Norge AS Kjerraten 16 3013 Drammen, Norway

#### Place of production:

Prysmian Group production site Nässjö (Sweden) Vallgatan 5 571 41 Nässjö, Sweden

#### Management system:

ISO 9001, ISO 14001, ISO 45001

#### Organisation no:

814 780 422

#### Issue date:

06.09.2024

#### Valid to:

06.09.2029

#### Year of study:

2023

#### **Comparability:**

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

#### **Development and verification of EPD:**

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway. Approval number: NEPDT33

Developer of EPD: Siri Andersen

Reviewer of company-specific input data and EPD: Anders Nymark

### Approved:

Håkon Hauan

Managing Director of EPD-Norway



#### **Product**

#### **Product description:**

AXOJ-TT Pure TSLI 24KV AL

Halogen free and flame retardant on fire. Smoke generation at fire is small, low smoke density (makes evacuation easier) and is not harmful to electrical equipment. Distribution cable for indoor use in 3-phase installation. Can be placed in pipes and in the ground. The cable is axially and radially waterproof.

#### **Product specification**

Conductor material Aluminium

Conductor surface Bare

Longitudinal water blocking conductors Yes

Inner semi-conducting layer Yes

Core insulation material XLPE

Outer semi-conducting layer Yes

Drain wire Yes

Longitudinal water blocking cable Yes

Radial water blocking cable Yes

Screen construction Aluminium tape and copper wire

Screen Yes

Screen material Copper, bare

Concentric conductor Copper

Material inner sheath Other

Material outer sheath Halogenfree polymer

Laminated sheath Yes

Longitudinal water blocking screen Yes

Protective barrier Al/PE

Cable shape Round

| Materials              | kg   | %      |
|------------------------|------|--------|
| Adhesive               | 0,01 | 0,31   |
| HFFR Polyolefin        | 0,53 | 19,34  |
| Metal - Aluminium      | 1,37 | 49,83  |
| Metal - Copper         | 0,20 | 7,08   |
| Plastic - Polyethylene | 0,63 | 22,86  |
| Tape                   | 0,02 | 0,59   |
| Total                  | 2,76 | 100,00 |

#### Technical data:

AXQJ-TT Pure TSLI 24KV AL 1x500/35mm<sup>2</sup> AFR

SAP code: 20217598 El nr. 1060212

#### STANDARDS APPLIED:

HD 620 Part 10, Section K and M, HD604 (halogen-free sheath) Design standard

IEC 60332-3-24 (Cat. C) Flame retardant

EN 60754-1 and EN 60754-2 Halogen free properties: EN 60754-1 (pH = 4,3, Conductivity =  $10\mu$ S), EN

60754-2 ( < 0,5% Halogen)

Low smoke IEC 61034

#### Market:

Norway

## Reference service life, product

40 years. Standard lifetime for energy distribution network applications, provided in appendix 1 of PSR for wires, cables, and accessories of PEP Ecopassport.

#### Reference service life, building or construction works

40 years. Estimation made to match the product service life and keep the EPD environmental impact calculations at the product level.

# LCA: Calculation rules

#### **Declared unit:**

1 m AXQJ-TT Pure TSLI 24kV AL 1x500/35mm<sup>2</sup> AFR

# **Cut-off criteria:**



All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

#### Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

#### Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

| Materials              | Source        | Data quality | Year |
|------------------------|---------------|--------------|------|
| Adhesive               | ecoinvent 3.6 | Database     | 2019 |
| HFFR Polyolefin        | ecoinvent 3.6 | Database     | 2019 |
| Metal - Aluminium      | ecoinvent 3.6 | Database     | 2019 |
| Metal - Copper         | ecoinvent 3.6 | Database     | 2019 |
| Plastic - Polyethylene | ecoinvent 3.6 | Database     | 2019 |
| Tape                   | ecoinvent 3.6 | Database     | 2019 |



# System boundaries (X=included, MND=module not declared, MNR=module not relevant)

| Р                | roduct stag | ge            |           | uction<br>on stage | Use stage End of life stage |             |        |             | End of life stage |                              |                          | Beyond the system boundaries      |           |                     |          |  |
|------------------|-------------|---------------|-----------|--------------------|-----------------------------|-------------|--------|-------------|-------------------|------------------------------|--------------------------|-----------------------------------|-----------|---------------------|----------|--|
| Raw<br>materials | Transport   | Manufacturing | Transport | Assembly           | Use                         | Maintenance | Repair | Replacement | Refurbishment     | Operational<br>energy<br>use | Operational<br>water use | De-<br>construction<br>demolition | Transport | Waste<br>processing | Disposal | Reuse-Recovery-<br>Recycling-potential |
| A1               | A2          | A3            | A4        | A5                 | B1                          | B2          | В3     | B4          | B5                | В6                           | В7                       | C1                                | C2        | C3                  | C4       | D                                      |
| Χ                | Χ           | Χ             | Χ         | Χ                  | Χ                           | Χ           | Χ      | Χ           | Χ                 | Χ                            | Х                        | Χ                                 | Χ         | Χ                   | Χ        | X                                      |

#### System boundary:

The flowchart below illustrates the system boundaries of the analysis:



Cradle Gate Grave

#### Additional technical information:

APPLICATION PROPERTIES

Test voltage [kV] 50

Rated voltage U0/U (Um) 12/20 (24) kV

Halogen free acc. IEC/EN 60754-1/2

Max. conductor temperature [°C] 90  $\,$ 

Min. outer temperature, fixed installation [°C] -60

Max. outer temperature, fixed installation [°C] 60

**UV** resistant Yes

Outdoor installation Yes

Min. outer temperature during installation [°C] -20  $\,$ 

Max. outer temperature during installation [°C] 40  $\,$ 

Underground installation Yes

Suitable as medium voltage cable Yes

Bending radius (rule) 15 x OD (cable overall diameter) during installation

10 x OD (cable overall diameter) fixed installed

8 x OD (cable overall diameter) when plowing down



#### LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Module A4 = In A4, a transport distance of 775 km from the Prysmian Group plant in Nässjö, Sweden to Loesmoen warehouse was included. A distance of 300 km was then added as additional transport to market.

Modules A5 = 2% product losses during installation are estimated by the company. No energy use for installation has been quantified since this operation is assumed to be done with other products and should be assessed at a construction works level. Cable drums are reused and assumed under the cut-off criterion of 1%.

Modules B1, B2, B3, B5, and B7 = Company data shows that no significant activities have been reported for use, maintenance, repair, replacement, refurbishment, and water use. This reflects an absence of impacts during the 40 years reference service life of the cable in these modules.

#### Module B4 =

The service life of the building is the same as the service life of the product, no replacement activities are taking place in module B4

Module B6 = The operational energy use of the cable is calculated based on the methodology described in PEP Ecopassport, Product Specific Rules (PSR) for wires, cables and accessories, reference PSR-0001-ed3-EN-2015 10 16. The following parameters are used to calculate the electricity loss of the cable:

- Reference service life = 40 years (according to appendix 1 of the PSR)
- Number of conductors = 1 unit
- Use rate = 100% percent (according to appendix 1 of the PSR)
- Linear conductor resistivity = 0,0000605 Ohm per meter
- Current intensity = 1 Ampere

Module C1 = For both buildings and construction works, cables will be taken out as part of a larger demolition. The energy use for cable removal compared to other heaver materials is assumed to be low. This module can therefore be included with zero impact.

Module C2 = 300 km is added as default transport in Norway to nearest waste treatment in C2.

Modules C3 and C4 = Waste treatment of the product follows the default values provided in EN 50693, Product Category Rules for life cycle assessments of electronic and electrical products and systems, table G.4. This table specified how different types of raw materials used in A1 will likely be treated during the end-of-life of the product. Waste treatments in C3 include material recycling and incineration with and without energy recovery and fly ash extraction. Disposal in C4 consist of landfilling of different waste fractions and of ashes.

Module D = The recyclability of metals and plastics allows the producers a credit for the net scrap that is produced at the end of a product's life. The benefits from recycling of net scrap are described in formula from EN 15804:2012+A2:2019. Substitution of heat and electricity generated by the incineration with energy recovery of plastic insulation and other parts is also calculated in module D.

| Transport from production place to user (A4)  | Capacity utilisation<br>(incl. return) % | Distance (km) | Fuel/Energy Consumption | Unit  | Value<br>(Liter/tonne) |
|---|--|---------------|-------------------------|-------|------------------------|
| Truck, over 32 tonnes, EURO 5 (km)  | 53,3 %                                   | 775           | 0,023                   | l/tkm | 17,83                  |
| Assembly (A5)   | Unit                                     | Value         |                         |       |                        |
| Product loss during installation (percentage of cable)  | Units/DU                                 | 0,02          |                         |       |                        |
| Operational energy (B6)   | Unit                                     | Value         |                         |       |                        |
| Electricity, Norway (kWh)   | kWh/DU                                   | 0,02          |                         |       |                        |
| Transport to waste processing (C2)  | Capacity utilisation<br>(incl. return) % | Distance (km) | Fuel/Energy Consumption | Unit  | Value<br>(Liter/tonne) |
| Truck, 16-32 tonnes, EURO 5 (km)  | 36,7 %                                   | 300           | 0,044                   | l/tkm | 13,20                  |
| Waste processing (C3)   | Unit                                     | Value         |                         |       |                        |
| Aluminium to recycling (kg)   | kg                                       | 0,96          |                         |       |                        |
| Copper to recycling (kg)  | kg                                       | 0,12          |                         |       |                        |
| Waste treatment of plastic mixture, incineration with energy recovery and fly ash extraction (kg)         | kg                                       | 0,28          |                         |       |                        |
| Waste treatment of polyethylene (PE), incineration with energy recovery and fly ash extraction (kg)       | kg                                       | 0,32          |                         |       |                        |
| Disposal (C4)   | Unit                                     | Value         |                         |       |                        |
| Landfilling of aluminium (kg)   | kg                                       | 0,41          |                         |       |                        |
| Landfilling of ashes from incineration of Plastic mixture, process per kg ashes and residues (kg)         | kg                                       | 0,01          |                         |       |                        |
| Landfilling of ashes from incineration of<br>Polyethylene (PE), process per kg ashes and<br>residues (kg) | kg                                       | 0,01          |                         |       |                        |
| Landfilling of copper (kg)  | kg                                       | 0,08          |                         |       |                        |
| Landfilling of plastic mixture (kg)   | kg                                       | 0,59          |                         |       |                        |



| Benefits and loads beyond the system boundaries (D)   | Unit | Value |  |  |
|---|------|-------|--|--|
| Substitution of electricity (MJ)                      | MJ   | 1,04  |  |  |
| Substitution of primary aluminium with net scrap (kg) | kg   | 0,74  |  |  |
| Substitution of primary copper with net scrap (kg)    | kg   | 0,02  |  |  |
| Substitution of thermal energy, district heating (MJ) | МЈ   | 15,73 |  |  |



**LCA: Results** 

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

| Envir    | onmental impact   |  |  |                                 |  |   |  |  |  |  |   |
|----------|---|--|--|---------------------------------|--|---|--|--|--|--|---|
|          | Indicator   |  | Unit                                     | A1                              | A2   | А3  | A4                                       | A5   | B1   | B2   | В3  |
|          | GWP-total   |  | kg CO <sub>2</sub> -eq                   | 3,36E+01                        | 5,25E-01   | 3,01E-01  | 1,95E-01                                 | 7,28E-01   | 0  | 0  | 0   |
|          | GWP-fossil  |  | kg CO <sub>2</sub> -eq                   | 3,31E+01                        | 5,24E-01   | 2,63E-01  | 1,94E-01                                 | 7,18E-01   | 0  | 0  | 0   |
|          | GWP-biogenio  | :  | kg CO <sub>2</sub> -eq                   | 2,71E-01                        | 2,43E-04   | 3,04E-02  | 7,98E-05                                 | 6,04E-03   | 0  | 0  | 0   |
|          | GWP-luluc   |  | kg CO <sub>2</sub> -eq                   | 1,90E-01                        | 2,14E-04   | 7,57E-03  | 5,68E-05                                 | 3,96E-03   | 0  | 0  | 0   |
| ٨        | ODP   |  | kg CFC11 -eq                             | 1,69E-06                        | 1,12E-07   | 6,05E-08  | 4,49E-08                                 | 3,89E-08   | 0  | 0  | 0   |
|          | AP  |  | mol H+ -eq                               | 2,45E-01                        | 4,72E-03   | 8,84E-04  | 8,17E-04                                 | 5,05E-03   | 0  | 0  | 0   |
| 4        | EP-FreshWate  | r  | kg P -eq                                 | 1,51E-03                        | 4,91E-06   | 8,61E-06  | 1,48E-06                                 | 3,05E-05   | 0  | 0  | 0   |
| 4        | EP-Marine   |  | kg N -eq                                 | 3,29E-02                        | 1,54E-03   | 2,19E-04  | 2,46E-04                                 | 7,07E-04   | 0  | 0  | 0   |
| 4        | EP-Terrestial   |  | mol N -eq                                | 3,74E-01                        | 1,70E-02   | 2,17E-03  | 2,72E-03                                 | 7,99E-03   | 0  | 0  | 0   |
|          | POCP  |  | g NMVOC -eq                              | 1,13E-01                        | 4,74E-03   | 5,23E-04  | 8,74E-04                                 | 2,41E-03   | 0  | 0  | 0   |
|          | ADP-minerals&me   | etals <sup>1</sup>   | kg Sb-eq                                 | 8,89E-04                        | 6,99E-06   | 4,90E-06  | 3,32E-06                                 | 1,82E-05   | 0  | 0  | 0   |
| A        | ADP-fossil <sup>1</sup>   |  | MJ                                       | 3,91E+02                        | 7,61E+00   | 1,38E+01  | 3,02E+00                                 | 8,36E+00   | 0  | 0  | 0   |
| <u>%</u> | WDP <sup>1</sup>  |  | $m^3$                                    | 5,55E+03                        | 5,59E+00   | 1,38E+03  | 2,32E+00                                 | 1,39E+02   | 0  | 0  | 0   |
|          |   |  |  |                                 | ,  |   |  |  |  |  |   |
|          | Indicator   | Unit   | B4                                       | B5                              | В6   | В7  | C1                                       | C2   | C3   | C4   | D   |
|          | Indicator  GWP-total  | Unit<br>kg CO <sub>2</sub> -e  | B4                                       | B5<br>0                         |  |   |  | C2<br>1,38E-01   | C3<br>1,61E+00   | C4<br>7,55E-02   |   |
|          |   |  | g 0                                      |                                 | В6   | В7  | C1                                       |  |  |  | D   |
|          | GWP-total   | kg CO <sub>2</sub> -e  | 9 0 0                                    | 0                               | B6<br>5,16E-04   | B7<br>0   | C1<br>0                                  | 1,38E-01   | 1,61E+00   | 7,55E-02   | D<br>-6,90E+00  |
|          | GWP-total<br>GWP-fossil   | kg CO <sub>2</sub> - e   | B4<br>q 0<br>q 0<br>q 0                  | 0                               | B6<br>5,16E-04<br>5,00E-04   | B7<br>0   | C1<br>0                                  | 1,38E-01   | 1,61E+00<br>1,61E+00   | 7,55E-02<br>7,55E-02   | D<br>-6,90E+00<br>-6,74E+00   |
|          | GWP-total GWP-fossil GWP-biogenic   | kg CO <sub>2</sub> - e   | B4<br>q 0<br>q 0<br>q 0                  | 0 0                             | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05   | B7<br>0<br>0                                    | C1<br>0<br>0                             | 1,38E-01<br>1,38E-01<br>5,63E-05   | 1,61E+00<br>1,61E+00<br>2,20E-05   | 7,55E-02<br>7,55E-02<br>6,39E-06   | D<br>-6,90E+00<br>-6,74E+00<br>-3,08E-02  |
|          | GWP-total  GWP-fossil  GWP-biogenic  GWP-luluc  | kg CO <sub>2</sub> - e   | B4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 0 0 0                           | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06   | B7<br>0<br>0<br>0                               | 0<br>0<br>0<br>0                         | 1,38E-01<br>1,38E-01<br>5,63E-05<br>4,83E-05   | 1,61E+00<br>1,61E+00<br>2,20E-05<br>3,81E-06   | 7,55E-02<br>7,55E-02<br>6,39E-06<br>4,16E-06   | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01   |
|          | GWP-total  GWP-fossil  GWP-biogenic  GWP-luluc  ODP   | kg CO <sub>2</sub> - e                             | B4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 0<br>0<br>0<br>0                | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06<br>3,40E-11   | B7<br>0<br>0<br>0<br>0<br>0                     | 0<br>0<br>0<br>0<br>0                    | 1,38E-01<br>1,38E-01<br>5,63E-05<br>4,83E-05<br>3,15E-08                                     | 1,61E+00<br>1,61E+00<br>2,20E-05<br>3,81E-06<br>2,16E-09                                     | 7,55E-02<br>7,55E-02<br>6,39E-06<br>4,16E-06<br>3,89E-09                                     | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01 -6,64E-03   |
|          | GWP-total  GWP-fossil  GWP-biogenic  GWP-luluc  ODP  AP                                       | kg CO <sub>2</sub> - e                             | B4                                       | 0<br>0<br>0<br>0<br>0           | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06<br>3,40E-11<br>3,91E-06   | B7<br>0<br>0<br>0<br>0<br>0<br>0                | C1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 1,38E-01<br>1,38E-01<br>5,63E-05<br>4,83E-05<br>3,15E-08<br>5,64E-04                         | 1,61E+00<br>1,61E+00<br>2,20E-05<br>3,81E-06<br>2,16E-09<br>2,64E-04                         | 7,55E-02<br>7,55E-02<br>6,39E-06<br>4,16E-06<br>3,89E-09<br>1,03E-04                         | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01 -6,64E-03 -5,20E-02   |
|          | GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater                              | kg CO <sub>2</sub> - e kg CFC11 - mol H+ - e                              | B4                                       | 0<br>0<br>0<br>0<br>0<br>0      | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06<br>3,40E-11<br>3,91E-06<br>3,60E-08                                     | B7<br>0<br>0<br>0<br>0<br>0<br>0<br>0           | C1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 1,38E-01<br>1,38E-01<br>5,63E-05<br>4,83E-05<br>3,15E-08<br>5,64E-04<br>1,08E-06             | 1,61E+00<br>1,61E+00<br>2,20E-05<br>3,81E-06<br>2,16E-09<br>2,64E-04<br>2,00E-07             | 7,55E-02<br>7,55E-02<br>6,39E-06<br>4,16E-06<br>3,89E-09<br>1,03E-04<br>1,97E-07             | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01 -6,64E-03 -5,20E-02 -3,07E-04                               |
|          | GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine                    | kg CO <sub>2</sub> - e<br>kg CO <sub>2</sub> - e<br>kg CO <sub>2</sub> - e<br>kg CFC11 -<br>mol H+ - e<br>kg P - ec                            | B4                                       | 0<br>0<br>0<br>0<br>0<br>0      | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06<br>3,40E-11<br>3,91E-06<br>3,60E-08<br>4,29E-07                         | B7<br>0<br>0<br>0<br>0<br>0<br>0<br>0           | C1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 1,38E-01<br>1,38E-01<br>5,63E-05<br>4,83E-05<br>3,15E-08<br>5,64E-04<br>1,08E-06<br>1,67E-04 | 1,61E+00<br>1,61E+00<br>2,20E-05<br>3,81E-06<br>2,16E-09<br>2,64E-04<br>2,00E-07<br>1,26E-04 | 7,55E-02<br>7,55E-02<br>6,39E-06<br>4,16E-06<br>3,89E-09<br>1,03E-04<br>1,97E-07<br>1,07E-04 | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01 -6,64E-03 -5,20E-02 -3,07E-04 -6,16E-03                     |
|          | GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial      | kg CO <sub>2</sub> - e kg CO <sub>2</sub> - e kg CO <sub>2</sub> - e kg CFC11 - mol H+ - e kg P - ec mol N - e                                 | B4 q 0 q 0 q 0 q 0 q 0 q 0 q 0 eq 0 o 0  | 0<br>0<br>0<br>0<br>0<br>0<br>0 | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06<br>3,40E-11<br>3,91E-06<br>3,60E-08<br>4,29E-07<br>5,59E-06             | B7<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0 | 0<br>0<br>0<br>0<br>0<br>0<br>0<br>0     | 1,38E-01 1,38E-01 5,63E-05 4,83E-05 3,15E-08 5,64E-04 1,08E-06 1,67E-04 1,85E-03             | 1,61E+00 1,61E+00 2,20E-05 3,81E-06 2,16E-09 2,64E-04 2,00E-07 1,26E-04 1,33E-03             | 7,55E-02 7,55E-02 6,39E-06 4,16E-06 3,89E-09 1,03E-04 1,97E-07 1,07E-04 4,11E-04             | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01 -6,64E-03 -5,20E-02 -3,07E-04 -6,16E-03 -6,89E-02           |
|          | GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP | kg CO <sub>2</sub> - e kg CFC11 - mol H+ - e kg N - ee mol N - e kg NMVOC | B4 q 0 q 0 q 0 q 0 q 0 q 0 q 0 eq 0 o 0  | 0<br>0<br>0<br>0<br>0<br>0<br>0 | B6<br>5,16E-04<br>5,00E-04<br>1,38E-05<br>2,06E-06<br>3,40E-11<br>3,91E-06<br>3,60E-08<br>4,29E-07<br>5,59E-06<br>1,50E-06 | B7<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0 | C1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 1,38E-01 1,38E-01 5,63E-05 4,83E-05 3,15E-08 5,64E-04 1,08E-06 1,67E-04 1,85E-03 5,67E-04    | 1,61E+00 1,61E+00 2,20E-05 3,81E-06 2,16E-09 2,64E-04 2,00E-07 1,26E-04 1,33E-03 3,19E-04    | 7,55E-02 7,55E-02 6,39E-06 4,16E-06 3,89E-09 1,03E-04 1,97E-07 1,07E-04 4,11E-04 1,31E-04    | D -6,90E+00 -6,74E+00 -3,08E-02 -1,29E-01 -6,64E-03 -5,20E-02 -3,07E-04 -6,16E-03 -6,89E-02 -2,28E-02 |

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

#### Remarks to environmental impacts

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



| Additio     | Additional environmental impact indicators |                            |                  |       |          |          |          |          |          |          |          |           |  |  |
|-------------|--|----------------------------|------------------|-------|----------|----------|----------|----------|----------|----------|----------|-----------|--|--|
|             | Indicator                                  |                            | Unit             |       | A1       | A2       | A3       | A4       | A5       | B1       | B2       | В3        |  |  |
|             | PM   |                            | Disease inci     | dence | 2,35E-06 | 4,42E-08 | 6,92E-09 | 1,71E-08 | 4,85E-08 | 0        | 0        | 0         |  |  |
|             | IRP <sup>2</sup>                           | IRP <sup>2</sup> kgBq U23. |                  | 5 -eq | 9,18E-01 | 3,28E-02 | 4,67E-01 | 1,32E-02 | 2,88E-02 | 0        | 0        | 0         |  |  |
|             | ETP-fv                                     | v <sup>1</sup>             | CTUe             |       | 1,36E+03 | 5,99E+00 | 8,19E+00 | 2,21E+00 | 3,36E+01 | 0        | 0        | 0         |  |  |
| 44.         | HTP-c                                      | 1                          | CTUh             |       | 5,84E-08 | 0,00E+00 | 2,67E-10 | 0,00E+00 | 1,18E-09 | 0        | 0        | 0         |  |  |
| 4° <u>B</u> | HTP-n                                      | c <sup>1</sup>             | CTUh             |       | 1,53E-06 | 6,31E-09 | 6,48E-09 | 2,14E-09 | 3,09E-08 | 0        | 0        | 0         |  |  |
|             | SQP <sup>1</sup>                           | ĺ                          | dimension        | nless | 7,23E+01 | 6,79E+00 | 6,24E+00 | 3,47E+00 | 1,82E+00 | 0        | 0        | 0         |  |  |
| Inc         | dicator                                    |                            | Unit             | B4    | B5       | В6       | В7       | C1       | C2       | C3       | C4       | D         |  |  |
|             | PM   | Di                         | isease incidence | 0     | 0        | 2,80E-11 | 0        | 0        | 9,94E-09 | 1,10E-09 | 1,90E-09 | -5,20E-07 |  |  |
| (101)       | IRP <sup>2</sup>                           | I                          | kgBq U235 -eq    | 0     | 0        | 1,24E-04 | 0        | 0        | 9,10E-03 | 3,33E-04 | 1,77E-03 | -3,74E-01 |  |  |
| 40          | ETP-fw <sup>1</sup>                        |                            | CTUe             | 0     | 0        | 3,11E-02 | 0        | 0        | 1,53E+00 | 1,58E+00 | 3,04E+02 | -1,66E+02 |  |  |
| 40.4        | HTP-c <sup>1</sup>                         |                            | CTUh             | 0     | 0        | 1,00E-12 | 0        | 0        | 0,00E+00 | 6,00E-11 | 1,80E-11 | -1,77E-08 |  |  |
| 80          | HTP-nc <sup>1</sup>                        |                            | CTUh             | 0     | 0        | 3,50E-11 | 0        | 0        | 1,66E-09 | 2,54E-09 | 3,69E-10 | -2,73E-07 |  |  |
|             | SQP <sup>1</sup>                           |                            | dimensionless    | 0     | 0        | 3,44E-03 | 0        | 0        | 1,44E+00 | 2,41E-02 | 8,14E-01 | -1,02E+01 |  |  |

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

<sup>&</sup>quot;Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009"

<sup>\*</sup>INA Indicator Not Assessed

<sup>1.</sup> The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

<sup>2.</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



| Resource use               | е                                   |                            |                            |                       |  |                            |                            |  |  |  |  |
|----------------------------|-------------------------------------|----------------------------|----------------------------|-----------------------|--|----------------------------|----------------------------|--|--|--|--|
| W .                        | Indicator                           |                            | Unit                       | A1                    | A2   | А3                         | A4                         | A5   | B1   | B2   | В3   |
| Ç.F.                       | PERE                                |                            | MJ                         | 6,13E+01              | 1,26E-01   | 6,56E+00                   | 3,81E-02                   | 1,36E+00   | 0  | 0  | 0  |
|                            | PERM                                | I                          | MJ                         | 0,00E+00              | 0,00E+00   | 0,00E+00                   | 0,00E+00                   | 0,00E+00   | 0  | 0  | 0  |
| i,                         | PERT                                |                            | MJ                         | 6,13E+01              | 1,26E-01   | 6,56E+00                   | 3,81E-02                   | 1,36E+00   | 0  | 0  | 0  |
|                            | PENRI                               | PENRE                      |                            | 3,56E+02              | 7,61E+00   | 1,39E+01                   | 3,02E+00                   | 7,67E+00   | 0  | 0  | 0  |
| el.                        | PENRN                               | Л                          | MJ                         | 3,73E+01              | 0,00E+00   | 0,00E+00                   | 0,00E+00                   | 5,36E-02   | 0  | 0  | 0  |
| IA                         | PENRT                               | Г                          | MJ                         | 3,94E+02              | 7,61E+00   | 1,39E+01                   | 3,02E+00                   | 7,72E+00   | 0  | 0  | 0  |
|                            | SM                                  |                            | kg                         | 2,80E-01              | 0,00E+00   | 0,00E+00                   | 0,00E+00                   | 5,59E-03   | 0  | 0  | 0  |
| 2                          | RSF                                 |                            | MJ                         | 3,96E-01              | 3,51E-03   | 2,58E-02                   | 1,33E-03                   | 8,58E-03   | 0  | 0  | 0  |
|                            | NRSF                                |                            | MJ                         | 1,41E-01              | 2,01E-02   | 8,29E-02                   | 4,46E-03                   | 5,07E-03   | 0  | 0  | 0  |
| <b>%</b>                   | FW                                  |                            | $m^3$                      | 4,91E-01              | 9,64E-04   | 1,60E-02                   | 3,44E-04                   | 1,02E-02   | 0  | 0  | 0  |
|                            |                                     |                            |                            |                       |  |                            |                            |  |  |  |  |
|                            | licator                             | Unit                       | B4                         | B5                    | В6   | В7                         | C1                         | C2   | C3   | C4   | D  |
| inc<br>S                   | licator<br>PERE                     | <b>Unit</b><br>MJ          | B4<br>0                    | B5<br>0               | B6<br>8,84E-02   | B7<br>0                    | C1<br>0                    | C2<br>2,94E-02   | C3<br>6,88E-03   | C4<br>2,94E-02   | D<br>-3,86E+01   |
|                            |                                     |                            |                            |                       |  |                            |                            |  |  |  |  |
| Ç.                         | PERE                                | МЈ                         | 0                          | 0                     | 8,84E-02   | 0                          | 0                          | 2,94E-02   | 6,88E-03   | 2,94E-02   | -3,86E+01  |
| 4                          | PERE<br>PERM                        | MJ                         | 0                          | 0                     | 8,84E-02<br>0,00E+00   | 0                          | 0                          | 2,94E-02<br>0,00E+00   | 6,88E-03<br>0,00E+00   | 2,94E-02<br>0,00E+00   | -3,86E+01<br>0,00E+00  |
| <b>4</b>                   | PERE PERM PERT                      | W1<br>W1                   | 0 0                        | 0 0                   | 8,84E-02<br>0,00E+00<br>8,84E-02   | 0 0                        | 0 0                        | 2,94E-02<br>0,00E+00<br>2,94E-02   | 6,88E-03<br>0,00E+00<br>6,88E-03   | 2,94E-02<br>0,00E+00<br>2,94E-02   | -3,86E+01<br>0,00E+00<br>-3,86E+01   |
| <b>1 1 1 1 1 1 1 1 1 1</b> | PERE PERM PERT PENRE                | M1<br>M1<br>M1             | 0 0 0                      | 0 0 0                 | 8,84E-02<br>0,00E+00<br>8,84E-02<br>6,83E-03                                     | 0<br>0<br>0                | 0 0 0 0                    | 2,94E-02<br>0,00E+00<br>2,94E-02<br>2,08E+00                                     | 6,88E-03<br>0,00E+00<br>6,88E-03<br>1,53E-01                                       | 2,94E-02<br>0,00E+00<br>2,94E-02<br>3,05E-01                                     | -3,86E+01<br>0,00E+00<br>-3,86E+01<br>-8,57E+01                                      |
|                            | PERE PERM PERT PENRE PENRM          | M1<br>M1<br>M1<br>M1       | 0<br>0<br>0<br>0           | 0 0 0 0 0             | 8,84E-02<br>0,00E+00<br>8,84E-02<br>6,83E-03<br>0,00E+00                         | 0<br>0<br>0<br>0           | 0<br>0<br>0<br>0           | 2,94E-02<br>0,00E+00<br>2,94E-02<br>2,08E+00<br>0,00E+00                         | 6,88E-03<br>0,00E+00<br>6,88E-03<br>1,53E-01<br>-3,47E+01                          | 2,94E-02<br>0,00E+00<br>2,94E-02<br>3,05E-01<br>0,00E+00                         | -3,86E+01<br>0,00E+00<br>-3,86E+01<br>-8,57E+01<br>0,00E+00                          |
|                            | PERE PERM PERT PENRE PENRM PENRT    | M1<br>M1<br>M1<br>M1<br>M1 | 0<br>0<br>0<br>0<br>0      | 0<br>0<br>0<br>0<br>0 | 8,84E-02<br>0,00E+00<br>8,84E-02<br>6,83E-03<br>0,00E+00<br>6,83E-03             | 0<br>0<br>0<br>0<br>0      | 0<br>0<br>0<br>0<br>0      | 2,94E-02<br>0,00E+00<br>2,94E-02<br>2,08E+00<br>0,00E+00<br>2,08E+00             | 6,88E-03<br>0,00E+00<br>6,88E-03<br>1,53E-01<br>-3,47E+01                          | 2,94E-02<br>0,00E+00<br>2,94E-02<br>3,05E-01<br>0,00E+00<br>3,05E-01             | -3,86E+01<br>0,00E+00<br>-3,86E+01<br>-8,57E+01<br>0,00E+00<br>-8,57E+01             |
|                            | PERE PERM PERT PENRE PENRM PENRT SM | MJ MJ MJ Kg                | 0<br>0<br>0<br>0<br>0<br>0 | 0<br>0<br>0<br>0<br>0 | 8,84E-02<br>0,00E+00<br>8,84E-02<br>6,83E-03<br>0,00E+00<br>6,83E-03<br>0,00E+00 | 0<br>0<br>0<br>0<br>0<br>0 | 0<br>0<br>0<br>0<br>0<br>0 | 2,94E-02<br>0,00E+00<br>2,94E-02<br>2,08E+00<br>0,00E+00<br>2,08E+00<br>0,00E+00 | 6,88E-03<br>0,00E+00<br>6,88E-03<br>1,53E-01<br>-3,47E+01<br>-3,45E+01<br>0,00E+00 | 2,94E-02<br>0,00E+00<br>2,94E-02<br>3,05E-01<br>0,00E+00<br>3,05E-01<br>0,00E+00 | -3,86E+01<br>0,00E+00<br>-3,86E+01<br>-8,57E+01<br>0,00E+00<br>-8,57E+01<br>1,12E-02 |

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed



| End of life - | Waste     |      |      |          |          |          |          |          |          |          |           |
|---------------|-----------|------|------|----------|----------|----------|----------|----------|----------|----------|-----------|
|               | Indicator |      | Unit | A1       | A2       | A3       | A4       | A5       | B1       | B2       | В3        |
|               | HWE       |      | kg   | 2,30E-01 | 4,89E-04 | 6,63E-02 | 1,66E-04 | 6,49E-03 | 0        | 0        | 0         |
| Ū             | NHW       | 'D   | kg   | 6,49E+00 | 4,35E-01 | 1,01E-01 | 2,63E-01 | 1,70E-01 | 0        | 0        | 0         |
|               | RWE       | )    | kg   | 9,02E-04 | 5,08E-05 | 2,06E-04 | 2,06E-05 | 2,39E-05 | 0        | 0        | 0         |
| Inc           | licator   | Unit | B4   | B5       | В6       | В7       | C1       | C2       | C3       | C4       | D         |
| Ā             | HWD       | kg   | 0    | 0        | 4,38E-06 | 0        | 0        | 1,06E-04 | 0,00E+00 | 2,80E-02 | 2,74E-02  |
| Ū             | NHWD      | kg   | 0    | 0        | 5,26E-04 | 0        | 0        | 9,95E-02 | 0,00E+00 | 1,10E+00 | -1,97E+00 |
| ₩             | RWD       | kg   | 0    | 0        | 6,11E-08 | 0        | 0        | 1,42E-05 | 0,00E+00 | 2,07E-06 | -3,51E-04 |

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

| End of life - O | utput flow |      |      |          |          |          |          |          |          |          |           |
|-----------------|------------|------|------|----------|----------|----------|----------|----------|----------|----------|-----------|
| In              | dicator    |      | Unit | A1       | A2       | А3       | A4       | A5       | B1       | B2       | В3        |
| <b>@▷</b>       | CI         | RU   | kg   | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0        | 0        | 0         |
| \$>             | М          | FR   | kg   | 0,00E+00 | 0,00E+00 | 4,36E-03 | 0,00E+00 | 2,17E-02 | 0        | 0        | 0         |
| DF              | М          | ER   | kg   | 0,00E+00 | 0,00E+00 | 2,48E-01 | 0,00E+00 | 1,68E-02 | 0        | 0        | 0         |
| 50              | EI         | EE   | MJ   | 0,00E+00 | 0,00E+00 | 1,45E-01 | 0,00E+00 | 2,37E-02 | 0        | 0        | 0         |
| DI              | E          | ET   | MJ   | 0,00E+00 | 0,00E+00 | 2,19E+00 | 0,00E+00 | 3,58E-01 | 0        | 0        | 0         |
| Indicat         | tor        | Unit | B4   | B5       | В6       | В7       | C1       | C2       | C3       | C4       | D         |
| <b>@</b> D      | CRU        | kg   | 0    | 0        | 0,00E+00 | 0        | 0        | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00  |
| &▷              | MFR        | kg   | 0    | 0        | 0,00E+00 | 0        | 0        | 0,00E+00 | 1,08E+00 | 5,33E-05 | -4,39E-04 |
| DF              | MER        | kg   | 0    | 0        | 0,00E+00 | 0        | 0        | 0,00E+00 | 5,94E-01 | 1,30E-06 | -5,78E-05 |
| <b>₹</b> D      | EEE        | MJ   | 0    | 0        | 0,00E+00 | 0        | 0        | 0,00E+00 | 1,04E+00 | 8,45E-05 | -1,42E-04 |
| D.              | EET        | MJ   | 0    | 0        | 0,00E+00 | 0        | 0        | 0,00E+00 | 1,57E+01 | 1,28E-03 | -2,14E-03 |

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0\*10-3 = 0,009" \*INA Indicator Not Assessed

| Biogenic Carbon Content                           |      |                     |  |  |  |  |  |
|---|------|---------------------|--|--|--|--|--|
| Indicator   | Unit | At the factory gate |  |  |  |  |  |
| Biogenic carbon content in product                | kg C | 0,00E+00            |  |  |  |  |  |
| Biogenic carbon content in accompanying packaging | kg C | 0,00E+00            |  |  |  |  |  |

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



# **Additional requirements**

# Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

| Electricity mix           | Source        | Amount | Unit         |
|---------------------------|---------------|--------|--------------|
| Electricity, Sweden (kWh) | ecoinvent 3.6 | 54,94  | g CO2-eg/kWh |

#### **Dangerous substances**

The product contains no substances given by the REACH Candidate list.

#### **Indoor environment**

# **Additional Environmental Information**

| Additional environmental impact indicators required in NPCR Part A for construction products |                        |                        |    |          |          |          |          |          |          |           |  |
|--|------------------------|------------------------|----|----------|----------|----------|----------|----------|----------|-----------|--|
| Indicator Unit   |                        |                        | A1 | A2       | A3       | A4       | A5       | B1       | B2       | В3        |  |
| GWPIOBC  | kg CO <sub>2</sub>     | kg CO <sub>2</sub> -eq |    | 5,25E-01 | 2,95E-01 | 1,95E-01 | 7,26E-01 | 0        | 0        | 0         |  |
| Indicator  | Unit                   | B4                     | B5 | В6       | В7       | C1       | C2       | C3       | C4       | D         |  |
| GWPIOBC  | kg CO <sub>2</sub> -eq | 0                      | 0  | 5,15E-04 | 0        | 0        | 1,38E-01 | 1,61E+00 | 7,78E-02 | -6,57E+00 |  |

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



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| Global program operatør | Post Box 5250 Majorstuen, 0303 Oslo, Norway | web: www.epd-norge.no                   |
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