

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Shopping bag compostable (per 1000 kg product carried)



The Norwegian EPD Foundation

Owner of the declaration:

Grønn Visjon AS

Product:

Shopping bag compostable (per 1000 kg product carried)

Declared unit:

1 loop

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 023:2021 Packaging products and services

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-7507-6892-EN

Registration number:

NEPD-7507-6892-EN

Issue date: 09.09.2024

Valid to: 09.09.2029

EPD software:

LCAno EPD generator ID: 417652

General information

Product

Shopping bag compostable (per 1000 kg product carried)

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
web: www.epd-norge.no

Declaration number:

NEPD-7507-6892-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 023:2021 Packaging products and services

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 loop Shopping bag compostable (per 1000 kg product carried)

Declared unit with option:

A1-A3,A4,C1,C2,C3,C4,D

Functional unit:

Plastic bags needed for transporting 1000 kg of products

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Norway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Gaylord K. Booto, Norwegian Institute for Air Research (NILU)

(no signature required)

Owner of the declaration:

Grønn Visjon AS
Contact person: Tam Thien Tran
Phone: 47 907 59 317
e-mail: tam@ekonect.no

Manufacturer:

GENERAL II PRODUCTION TRADE COMPANY LIMITED
A12/286B Ba Ty Street, Tan Nhut Commune, Binh Chanh District, TpHCM
Tan Nhut Commune, Binh Chanh District, TpHCM, Vietnam

Place of production:

Grønn Visjon AS
Brekkerødli 11
1776 Halden, Norway

Management system:

Organisation no:

925 968 129

Issue date:

09.09.2024

Valid to:

09.09.2029

Year of study:

Comparability:

EPD of construction products may not be comparable if they do not comply with EN 15804 and seen in a life cycle contest

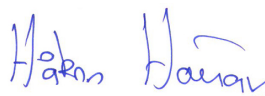
Development and verification of EPD:

The declaration is created using EPD tool NEPDT60, developed by LCA.no.

Developer of EPD: Mie Vold, LCA.no AS

Reviewer of company-specific input data and EPD: Børge Heggen Johansen, Energiråd AS

Approved:



Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:

The bags can be used as carrier bags for food chains and other players.

The bags can also be adapted for use as waste bags and as bags for fruit and vegetables.

Calculations in this EPD is based on carrying weight 15 kg per bag.

Product specification

The bags are based on starch from the kernels of maize cobs and are therefore biological products.

Materials	kg	%
Pigments	0,13	5,00
Starch	2,47	95,00
Total	2,60	100,00

Technical data:

The bags meet the following standards for biodegradation:

Name of certification	Certification body	Certification number	Date/valid to
DIN CERTO,	Gesellschaft für Konformitätsbewertung mbH,	9K0190	2022/2028
OK Compost Industrial conformity Mark,	Tüv	TA8012004242	2020/2025
BPI Compostable,	BPI,	10529279-1	2021/2025

Market:

Nordic countries

Reference service life, product

Not relevant

Reference service life, number of loops for reusable packaging

Not relevant

LCA: Calculation rules

Declared unit:

1 loop Shopping bag compostable (per 1000 kg product carried)

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

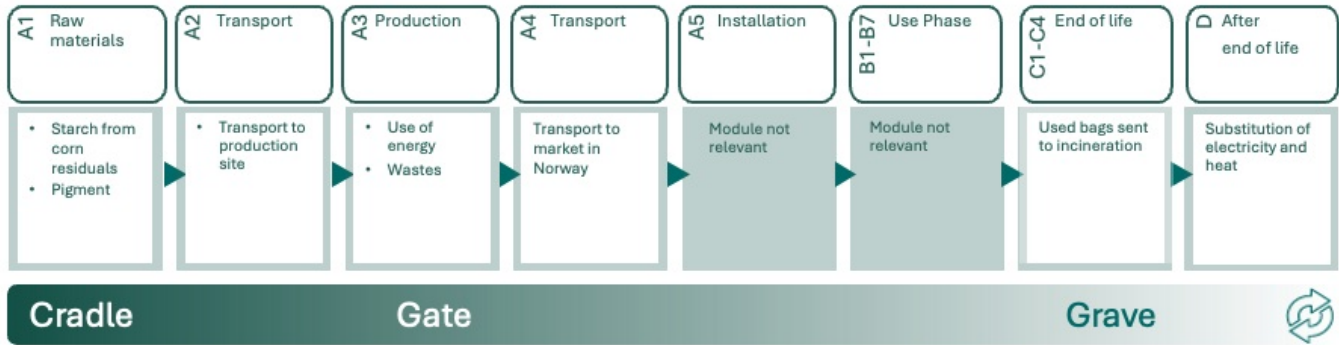
Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Pigments	EPD-LAN-20230193-IBC1-EN	EPD	2021
Starch	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage	Use stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:



Additional technical information:














LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Ship, Freight, Transoceanic (kgkm)	65,0 %	27150	0,003	l/tkm	81,45
Ship, Regional bulk ship, 10000 DWT (kgkm) - GLO	50,0 %	1027	0,010	l/tkm	10,27
Waste processing (C3)		Unit	Value		
Waste treatment per kg Wood, from incineration (kg)	kg/DU	2,60			
Disposal (C4)		Unit	Value		
Landfilling of ashes from incineration of Wood, process per kg ashes and residues - C4 (kg)	kg	0,03			
Benefits and loads beyond the system boundaries (D)		Unit	Value		
Substitution of electricity, in Norway (MJ)	MJ	1,81			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	27,36			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
 GWP-total	kg CO ₂ -eq	4,91E+00	7,48E-01	0	0	3,36E+00	1,29E-03	-1,64E-01	
 GWP-fossil	kg CO ₂ -eq	8,23E+00	7,48E-01	0	0	3,18E-02	1,28E-03	-1,59E-01	
 GWP-biogenic	kg CO ₂ -eq	-3,32E+00	1,96E-04	0	0	3,33E+00	6,97E-07	-3,27E-04	
 GWP-luluc	kg CO ₂ -eq	3,56E-03	4,77E-04	0	0	4,86E-06	2,08E-07	-5,46E-03	
 ODP	kg CFC11 -eq	1,07E-06	1,57E-07	0	0	2,66E-09	1,52E-10	-1,16E-02	
 AP	mol H+ -eq	6,92E-02	2,41E-02	0	0	4,07E-04	4,77E-06	-1,31E-03	
 EP-FreshWater	kg P -eq	3,60E-04	2,92E-06	0	0	5,32E-07	1,71E-08	-1,41E-05	
 EP-Marine	kg N -eq	1,21E-02	5,87E-03	0	0	1,95E-04	1,51E-06	-4,27E-04	
 EP-Terrestrial	mol N -eq	1,35E-01	6,54E-02	0	0	2,07E-03	1,72E-05	-4,62E-03	
 POCP	kg NMVOC -eq	2,86E-02	1,70E-02	0	0	5,09E-04	4,76E-06	-1,27E-03	
 ADP-minerals&metals ¹	kg Sb-eq	1,05E-04	5,14E-06	0	0	1,29E-07	8,02E-09	-1,58E-06	
 ADP-fossil ¹	MJ	1,46E+02	9,56E+00	0	0	2,54E-01	1,27E-02	-2,27E+00	
 WDP ¹	m ³	-6,25E+01	1,92E+00	0	0	6,18E-01	1,18E-01	-2,82E+01	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption







"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators









Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
 PM	Disease incidence	5,36E-07	2,67E-09	0	0	4,25E-09	6,20E-11	-7,92E-08
 IRP ²	kgBq U235 -eq	2,81E-01	4,11E-02	0	0	4,93E-04	5,89E-05	-1,45E-02
 ETP-fw ¹	CTUe	2,24E+02	5,46E+00	0	0	5,06E-01	2,13E-02	-1,23E+01
 HTP-c ¹	CTUh	3,47E-09	0,00E+00	0	0	9,10E-11	1,00E-12	-2,25E-10
 HTP-nc ¹	CTUh	1,18E-07	0,00E+00	0	0	4,49E-09	3,80E-11	-1,18E-08
 SQP ¹	dimensionless	6,11E+01	1,27E+00	0	0	3,77E-02	4,01E-02	-1,52E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$ "

*INA Indicator Not Assessed




1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
 PERE	MJ	3,08E+01	6,13E-02	0	0	8,38E-03	6,74E-04	-1,40E+01	
 PERM	MJ	0,00E+00	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00	
 PERT	MJ	3,08E+01	6,13E-02	0	0	8,38E-03	6,74E-04	-1,40E+01	
 PENRE	MJ	1,46E+02	9,56E+00	0	0	2,54E-01	1,27E-02	-2,27E+00	
 PENRM	MJ	1,64E-02	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00	
 PENRT	MJ	1,46E+02	9,56E+00	0	0	2,54E-01	1,27E-02	-2,27E+00	
 SM	kg	2,94E-01	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00	
 RSF	MJ	3,77E-02	1,59E-03	0	0	1,95E-04	1,68E-05	-2,45E-03	
 NRSF	MJ	4,90E-02	2,02E-02	0	0	0,00E+00	9,21E-03	-8,30E-01	
 FW	m ³	2,72E-02	4,61E-04	0	0	5,28E-04	1,16E-05	-1,69E-02	

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"






*INA Indicator Not Assessed

End of life - Waste									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
	HWD	kg	3,90E-01	3,90E-04	0	0	0,00E+00	2,17E-02	-1,07E-04
	NHWD	kg	5,80E-01	2,07E-02	0	0	0,00E+00	8,20E-03	-5,36E-02
	RWD	kg	5,38E-04	6,67E-05	0	0	0,00E+00	6,26E-08	-1,19E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Output flow									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
	CRU	kg	0,00E+00	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	8,03E-02	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00
	MER	kg	1,42E-01	0,00E+00	0	0	2,60E+00	0,00E+00	0,00E+00
	EEE	MJ	1,18E-01	0,00E+00	0	0	1,81E+00	0,00E+00	0,00E+00
	EET	MJ	1,79E+00	0,00E+00	0	0	2,74E+01	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	9,15E-01
Biogenic carbon content in accompanying packaging	kg C	0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Vietnam (kWh)	ecoinvent 3.6	523,12	g CO ₂ -eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	8,24E+00	7,48E-01	0	0	3,21E-02	1,33E-03	-1,62E-01

GWPIOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.






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NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.

NPCR 023Part B for Packaging products and services, Ver. 1.1, 20.12.2021, EPD Norway.

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