



Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Sola Grande, upholstered with 98% recycled PE fabric



Martela

The Norwegian EPD Foundation

Owner of the declaration:

Martela Oyj

Product:

Sola Grande, upholstered with 98% recycled PE fabric

Declared unit:

1 pc

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 026:2022 Part B for Furniture

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-8005-7654-EN

Registration number:

NEPD-8005-7654-EN

Issue date: 08.11.2024

Valid to: 08.11.2029

EPD software:

LCAno EPD generator ID: 626972

General information

Product

Sola Grande, upholstered with 98% recycled PE fabric

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

Declaration number:

NEPD-8005-7654-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 026:2022 Part B for Furniture

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs Sola Grande, upholstered with 98% recycled PE fabric

Declared unit (cradle to gate) with option:

A1-A3,A4,A5,B2,B3,B4,C1,C2,C3,C4,D

Functional unit:

Easy chair with wooden legs and armrests

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Owner of the declaration:

Martela Oyj

Contact person: Anne-Maria Peitsalo

Phone

e-mail: anne-maria.peitsalo@martela.com

Manufacturer:

Martela Oyj Miestentie 1

02150 Espoo, Finland

Place of production:

Martela Oyj, Nummela production Ojakkalantie 10 03100 Nummela, Finland

Management system:

ISO 14001, ISO 9001, ISO 45001

Organisation no:

0114891-2

Issue date:

08.11.2024

Valid to:

08.11.2029

Year of study:

2022

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Tiina Bordi

Reviewer of company-specific input data and EPD: Anne-Maria Peitsalo

Approved:

Håkon Hauan

Managing Director of EPD-Norway

Product

Product description:

Sola Grande is a stunning easy chair that is suitable for various lobby and lounge areas. Thanks to the luxurious padding, the Sola Grande easy chair is an inviting place to sit for longer periods. The wooden legs give the chair a homely appearance.

Product specification

Sola Grande with wooden legs

Fully upholstered seat with Cura/ Gabriel fabric (98% recycled polyester)

| Materials | kg | % | Recycled share in material (kg) | Recycled share in material (%) |
|---------------------------------|-------|--------|------------------------------------|---|
| Plastic - Polyurethane (PUR) | 1,51 | 12,35 | 0,00 | 0,00 |
| Textile - Polyester (PE) | 0,93 | 7,59 | 0,91 | 98,06 |
| Textile - Wool | 0,06 | 0,49 | 0,00 | 0,00 |
| Wood - Plywood | 5,89 | 48,17 | 0,00 | 0,00 |
| Metal - Steel | 3,36 | 27,49 | 0,00 | 0,00 |
| Wood - Laminated wood | 0,48 | 3,91 | 0,00 | 0,00 |
| Total | 12,22 | 100,00 | 0,91 | |

| Packaging | kg | % | Recycled share in material (kg) | Recycled share in material (%) |
|--------------------------|-------|--------|------------------------------------|---|
| Packaging - Cardboard | 1,00 | 90,09 | 0,36 | 36,00 |
| Packaging - Plastic | 0,11 | 9,91 | 0,00 | 0,00 |
| Total incl. packaging | 13,33 | 100,00 | 1,27 | |

Technical data:

Möbelfakta certified product

More product data available:

https://www.martela.com/furniture/seating/easy-chairs/sola-grande-easy-chair-with-wooden-legs-and-armrests

Market:

Europe

Reference service life, product

At least 10 years verified by type testing in accredited test laboratory, 5 years warranty

Reference service life, building

LCA: Calculation rules

Declared unit:

1 pcs Sola Grande, upholstered with 98% recycled PE fabric

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

| Materials | Source | Data quality | Year |
|------------------------------|------------------------|--------------|------|
| Metal - Steel | ecoinvent 3.6 | Database | 2019 |
| Packaging - Cardboard | ecoinvent 3.6 | Database | 2019 |
| Packaging - Plastic | ecoinvent 3.6 | Database | 2019 |
| Plastic - Polyurethane (PUR) | ecoinvent 3.6 | Database | 2019 |
| Textile - Polyester (PE) | ecoinvent 3.6 | Database | 2019 |
| Textile - Polyester (PE) | Modified ecoinvent 3.6 | Database | 2019 |
| Textile - Wool | Modified ecoinvent 3.6 | Database | 2019 |
| Wood - Laminated wood | modified ecoinvent 3.6 | Database | 2019 |
| Wood - Plywood | modified ecoinvent 3.6 | Database | 2019 |

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

| | Pı | roduct stag | ge | | uction ion stage | Use stage End of life stage | | | | Beyond the system boundaries | | | | | | | |
|-----|-----------|-------------|---------------|-----------|---------------------|-----------------------------|-------------|--------|-------------|------------------------------|------------------------------|--------------------------|-----------------------------------|-----------|---------------------|----------|--|
| Raw | materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refu <i>r</i> b ishment | Operational energy use | Operational water use | De- construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery- Recycling-potential |
| Α | .1 | A2 | A3 | A4 | A5 | B1 | B2 | В3 | B4 | B5 | В6 | В7 | C1 | C2 | C3 | C4 | D |
| X | < | Х | X | X | Χ | MND | Χ | Χ | Х | MND | MND | MND | X | Х | X | Χ | X |

System boundary:

Product Stage / A1 Raw materials:

Martela has long partnerships with its suppliers and subcontractors, who buy raw materials to their products and components from their suppliers, respectively. Main suppliers are locating in Europe.

Wood material is coming from sustainably cultivated forest (FSC, PEFC, etc) and fabrics can be chosen from our standard collection with Öko tex or EU ecolabel certificates. Recycled materials are taken to use based on availability and when they fulfill the technical requirements set for the end products.

Materials are including the product package to our customers. Packages that are coming from suppliers are re-used in customer delivery phase (like pallets) or handled as waste in Manufacturing phase A3. Customer delivery package is disposed in Installation phase A5.

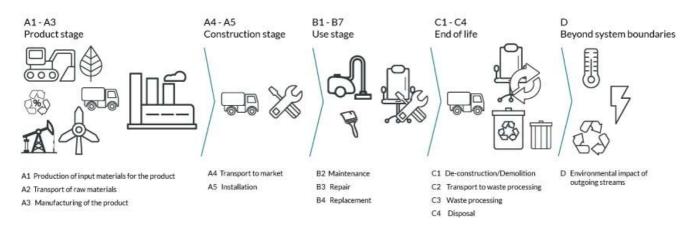
Product Stage / A2 Transport:

Transportation is calculated from suppliers location to our own factories in Nummela and Poland and between our factories when delivering components to final assembly phase in our logistics center in Nummela.

Product Stage / A3 Manufacturing:

Martela has two own factories for manufacturing these products. Poland factory is producing sewing and upholstery parts to chairs and screens. Production unit in Nummela make final assembly of the products based on customer orders.

Nummela factory is using renewable electricity and heating energy. From factory waste 98% is recovered. Poland factory is in rental premises and cannot choose its used energy, so in calculation we are using Poland average factors.



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Construction installation stage / A4 Transport:

Transportation from Martela logistics center in Nummela to our customers are calculated based on average transportation distances: in Scandinavia 1100 km incl. by ferry 300 km (between Turku - Stockholm).

Construction installation stage / A5 Assembly:

Martela products are partly assembled at customer premises. This assembling is done with hand tools and use of energy is minimal in this stage. Customer package is disposed in this stage automatically by the tool set-up, but our own installation teams take all waste back to our premises and packages are re-used (like pallets) or recycled as materials (included in A3 waste).

User stage / B1-B7:

Martela products do not require special maintenance. Cleaning with for example vacuuming and wet wiping is advice accordingly.

Based on technical durability testing according EN standard in accredited testing laboratory Martela verifies use life of at least 10 years and grants normal warranty for 5 years. Product use life can be extended with good maintenance and if necessary, by re-furbishing upholstery parts.

End-of-life stage / C1-C4:

LCA-tool is calculating stage C waste processing and disposal material by material for recycling and resource for energy production in Norway. Material amounts are calculated based on the material used to make the product. Average transportation distance of 85 km has added for waste management.

Beyond the system boundaries / Re-use - Recovery - Recycling -potential / D:

LCA-tool is calculating stage D potential based on material recycling and resource for energy production from materials if product end of lifecycle would be in Norway. Material amounts are calculated based on the material used to make the product

| | Conneity utilization | | | | Value |
|--|--|---------------|-------------------------|-------|------------------------|
| Transport from production place to user (A4) | Capacity utilisation (incl. return) % | Distance (km) | Fuel/Energy Consumption | Unit | Value (Liter/tonne) |
| Ship, Ferry, Sea (km) | 50,0 % | 300 | 0,034 | l/tkm | 10,20 |
| Truck, 16-32 tonnes, EURO 6 (km) | 36,7 % | 800 | 0,043 | l/tkm | 34,40 |
| Assembly (A5) | Unit | Value | | | |
| Waste, packaging, corrugated board box, to average treatment (kg) | kg | 1,00 | | | |
| Waste, packaging, plastic film (LDPE), to average treatment - A5 (kg) | kg | 0,11 | | | |
| Maintenance (B2) | Unit | Value | | | |
| Electricity, Nordic (kWh) | kWh/DU | 1,00 | | | |
| Transport to waste processing (C2) | Capacity utilisation (incl. return) % | Distance (km) | Fuel/Energy Consumption | Unit | Value (Liter/tonne) |
| Truck, 16-32 tonnes, EURO 6 (km) | 36,7 % | 85 | 0,043 | l/tkm | 3,66 |
| Waste processing (C3) | Unit | Value | | | |
| Waste treatment per kg Textile, incineration with fly ash extraction (kg) | kg | 0,99 | | | |
| Waste, materials to recycling (kg) | kg | 1,14 | | | |
| Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg) | kg | 3,36 | | | |
| Waste treatment per kg Wood, incineration with fly ash extraction (kg) | kg | 6,37 | | | |
| Waste treatment per kg Polyurethane (PU), incineration (kg) | kg | 1,51 | | | |
| Disposal (C4) | Unit | Value | | | |
| Landfilling of ashes from incineration of Textile, soiled, process per kg ashes and residues (kg) | kg | 0,05 | | | |
| Landfilling of ashes and residues from incineration of Scrap steel (kg) | kg | 2,22 | | | |
| Landfilling of ashes from incineration of Wood, process per kg ashes and residues (kg) | kg | 0,07 | | | |
| Landfilling of ashes from incineration of Polyurethane (PU), process per kg ashes and residues - C4 (kg) | kg | 0,06 | | | |
| Benefits and loads beyond the system boundaries (D) | Unit | Value | | | |
| Substitution of electricity, in Norway (MJ) | MJ | 7,44 | | | |
| Substitution of thermal energy, district heating, in Norway (MJ) | MJ | 112,60 | | | |
| Substitution of primary steel with net scrap (kg) | kg | 0,37 | | | |

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

| Environme | ental impact | | | | | | | | |
|--------------|---|------------------|--|---------------------------------|--|--|--|--|---|
| | Indicator | | Unit | | A1-A3 | A4 | A5 | B2 | В3 |
| | GWP-total | | kg CO ₂ - e | eq | 4,29E+01 | 2,00E+00 | 1,72E+00 | 1,46E-01 | 0 |
| | GWP-fossil | GWP-fossil | | | 5,23E+01 | 2,00E+00 | 2,49E-02 | 1,36E-01 | 0 |
| | GWP-biogenic | GWP-biogenic | | | -9,77E+00 | 7,65E-04 | 1,70E+00 | 2,48E-03 | 0 |
| | GWP-luluc | | kg CO ₂ - | eq | 3,53E-01 | 8,19E-04 | 6,02E-06 | 7,44E-03 | 0 |
| ٨ | ODP | | kg CFC11 | -eq | 3,52E-06 | 4,42E-07 | 3,94E-09 | 1,47E-08 | 0 |
| Œ. | AP | | mol H+ - | eq | 3,40E-01 | 1,78E-02 | 8,73E-05 | 6,26E-04 | 0 |
| | EP-FreshWater | | kg P -ec | 7 | 4,40E-03 | 1,43E-05 | 1,51E-07 | 8,98E-06 | 0 |
| | EP-Marine | | kg N -ed | q | 6,12E-02 | 4,20E-03 | 3,52E-05 | 9,89E-05 | 0 |
| 2 | EP-Terrestial | | mol N -e | eq | 8,24E-01 | 4,67E-02 | 3,13E-04 | 1,33E-03 | 0 |
| | POCP | | kg NMVOC | :-eq | 1,83E-01 | 1,33E-02 | 9,15E-05 | 3,11E-04 | 0 |
| | ADP-minerals&metals ¹ | | kg Sb-ed | 9 | 1,19E-03 | 4,68E-05 | 4,40E-07 | 2,11E-06 | 0 |
| | ADP-fossil ¹ | | МЈ | | 7,08E+02 | 2,93E+01 | 2,62E-01 | 3,67E+00 | 0 |
| <u></u> | WDP ¹ | /DP ¹ | | m ³ | | 2,44E+01 | 4,14E-01 | 2,84E+02 | 0 |
| | WDI | | 111 | | 7,07E+03 | 2,112.01 | ., | 2,012.02 | Ü |
| | Indicator | | Unit | B4 | C1 | C2 | C3 | C4 | D |
| | | | | B4 0 | | | | | |
| | Indicator | | Unit | | C1 | C2 | C3 | C4 | D |
| | Indicator GWP-total | | Unit kg CO ₂ -eq | 0 | C1 0 | C2 1,70E-01 | C3 1,62E+01 | C4 3,20E-02 | D -1,08E+00 |
| | Indicator GWP-total GWP-fossil | | Unit kg CO ₂ -eq kg CO ₂ -eq | 0 | C1 0 | C2 1,70E-01 1,70E-01 | C3 1,62E+01 4,16E+00 | C4 3,20E-02 3,19E-02 | D -1,08E+00 -1,06E+00 |
| | Indicator GWP-total GWP-fossil GWP-biogenic | | Unit kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq | 0 0 | C1 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 | C3 1,62E+01 4,16E+00 1,21E+01 | C4 3,20E-02 3,19E-02 2,84E-05 | D -1,08E+00 -1,06E+00 -1,57E-03 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc | | Unit kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq | 0 0 0 0 | 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP | | Unit kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq | 0 0 0 0 | 0 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 3,84E-08 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 2,86E-08 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 8,41E-09 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 -4,76E-02 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP | | Wnit kg CO ₂ -eq mol H+ -eq | 0 0 0 0 0 | 0 0 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 3,84E-08 4,88E-04 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 2,86E-08 4,73E-03 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 8,41E-09 2,00E-04 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 -4,76E-02 -7,40E-03 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater | | kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq | 0 0 0 0 0 0 | 0 0 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 3,84E-08 4,88E-04 1,36E-06 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 2,86E-08 4,73E-03 3,12E-06 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 8,41E-09 2,00E-04 3,44E-07 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 -4,76E-02 -7,40E-03 -8,31E-05 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine | | kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq | 0 0 0 0 0 0 | 0 0 0 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 3,84E-08 4,88E-04 1,36E-06 9,65E-05 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 2,86E-08 4,73E-03 3,12E-06 2,54E-03 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 8,41E-09 2,00E-04 3,44E-07 7,01E-05 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 -4,76E-02 -7,40E-03 -8,31E-05 -2,18E-03 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial | | kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq | 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 3,84E-08 4,88E-04 1,36E-06 9,65E-05 1,08E-03 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 2,86E-08 4,73E-03 3,12E-06 2,54E-03 2,49E-02 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 8,41E-09 2,00E-04 3,44E-07 7,01E-05 7,79E-04 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 -4,76E-02 -7,40E-03 -8,31E-05 -2,18E-03 -2,33E-02 |
| | Indicator GWP-total GWP-fossil GWP-biogenic GWP-luluc ODP AP EP-FreshWater EP-Marine EP-Terrestial POCP | | kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CO ₂ -eq kg CFC11 -eq mol H+ -eq kg P -eq kg N -eq mol N -eq g NMVOC -eq | 0 0 0 0 0 0 0 | C1 0 0 0 0 0 0 0 0 | C2 1,70E-01 1,70E-01 7,02E-05 6,04E-05 3,84E-08 4,88E-04 1,36E-06 9,65E-05 1,08E-03 4,13E-04 | C3 1,62E+01 4,16E+00 1,21E+01 4,04E-05 2,86E-08 4,73E-03 3,12E-06 2,54E-03 2,49E-02 5,98E-03 | C4 3,20E-02 3,19E-02 2,84E-05 8,56E-06 8,41E-09 2,00E-04 3,44E-07 7,01E-05 7,79E-04 2,23E-04 | D -1,08E+00 -1,06E+00 -1,57E-03 -2,27E-02 -4,76E-02 -7,40E-03 -8,31E-05 -2,18E-03 -2,33E-02 -7,29E-03 |

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Remarks to environmental impacts

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

| | Additional environmental impact indicators | | | | | | | | | | | | |
|----------------|--|------------------------|----------|-----------|----------|----------|----------|-----------|--|--|--|--|--|
| Additional e | <u>.</u> | | | | | | | | | | | | |
| | Indicator | Unit | | A1-A3 | A4 | A5 | B2 | В3 | | | | | |
| | PM | Disease incidence | | 4,66E-06 | 1,09E-07 | 1,32E-09 | 3,32E-09 | 0 | | | | | |
| (m) | IRP ² | kgBq U235 -eq | | 1,74E+00 | 1,28E-01 | 1,13E-03 | 8,37E-02 | 0 | | | | | |
| | ETP-fw ¹ | CTUe | | 1,58E+03 | 2,08E+01 | 3,36E-01 | 4,59E+00 | 0 | | | | | |
| 46. * ***** | HTP-c ¹ | TP-c ¹ CTUh | | 1,25E-07 | 0,00E+00 | 1,00E-11 | 1,07E-10 | 0 | | | | | |
| 8 | HTP-nc ¹ | CTUh | 1,07E-06 | 2,32E-08 | 4,11E-10 | 2,82E-09 | 0 | | | | | | |
| | SQP ¹ | dimensionless | | -7,29E+02 | 1,75E+01 | 2,15E-01 | 2,76E+00 | 0 | | | | | |
| ı | ndicator | Unit | B4 | C1 | C2 | C3 | C4 | D | | | | | |
| | PM | Disease incidence | 0 | 0 | 1,04E-08 | 2,84E-08 | 3,51E-09 | -3,60E-07 | | | | | |
| | IRP ² | kgBq U235 -eq | 0 | 0 | 1,12E-02 | 4,21E-03 | 2,57E-03 | -5,82E-02 | | | | | |
| | ETP-fw ¹ | CTUe | 0 | 0 | 1,90E+00 | 1,30E+01 | 4,55E-01 | -7,35E+01 | | | | | |
| 46. ***** | HTP-c ¹ | CTUh | 0 | 0 | 0,00E+00 | 6,66E-10 | 1,70E-11 | -2,89E-09 | | | | | |

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

0

2,08E-09

1,79E+00

2,44E-08

3,14E-01

5,41E-10

1,43E+00

-6,05E-09

-6,27E+01

CTUh

dimensionless

HTP-nc¹
SQP¹

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

^{2.} This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

| Resource use | | | | | | | | | |
|----------------------------------|-------------------------------------|----------------------|----------------|----------------------------|----------------------------|--|--|--|--|
| | Indicator | | Uı | nit | A1-A3 | A4 | A5 | B2 | В3 |
| | PERE | | M | ۷J | 3,24E+02 | 3,78E-01 | 4,63E-03 | 3,61E+00 | 0 |
| | PERM | | M | ۷J | 9,86E+01 | 0,00E+00 | -8,20E+00 | 0,00E+00 | 0 |
| ₽ . | PERT | | МЈ | | 4,22E+02 | 3,78E-01 | -8,20E+00 | 3,61E+00 | 0 |
| 4 | PENRE | | МЈ | | 6,38E+02 | 2,93E+01 | 2,62E-01 | 3,73E+00 | 0 |
| . La | PENRM | | N | ΛJ | 7,32E+01 | 0,00E+00 | -4,67E+00 | 0,00E+00 | 0 |
| IA | PENRT | | N | ΛJ | 7,12E+02 | 2,93E+01 | -4,41E+00 | 3,73E+00 | 0 |
| <u></u> | SM | | k | g | 1,27E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 |
| 2 | RSF | | МЈ | | 1,95E+00 | 1,32E-02 | 1,47E-04 | 3,64E-02 | 0 |
| | NRSF | | MJ | | 9,01E+00 | 4,42E-02 | 5,72E-04 | 0,00E+00 | 0 |
| 9 6 | FW | | m ³ | | 9,09E-01 | 2,83E-03 | 1,26E-04 | 1,64E-02 | 0 |
| | | | | | | | | | |
| | ndicator | Unit | t | B4 | C1 | C2 | C3 | C4 | D |
| ्र <i>उ</i> ट | Indicator PERE | Unit MJ | | B4 0 | C1 0 | C2 3,67E-02 | C3 7,41E-02 | C4 1,43E-02 | D -5,79E+01 |
| | | | l | | | | | | |
| Ç. | PERE | MJ | 1 | 0 | 0 | 3,67E-02 | 7,41E-02 | 1,43E-02 | -5,79E+01 |
| E | PERE PERM | МЛ | 1 | 0 | 0 | 3,67E-02 0,00E+00 | 7,41E-02 -9,04E+01 | 1,43E-02 0,00E+00 | -5,79E+01 0,00E+00 |
| ्र (हे) 1] ्रह् | PERE PERM PERT | MJ MJ | | 0 0 | 0 0 | 3,67E-02 0,00E+00 3,67E-02 | 7,41E-02 -9,04E+01 -9,03E+01 | 1,43E-02 0,00E+00 1,43E-02 | -5,79E+01 0,00E+00 -5,79E+01 |
| ₽ | PERE PERM PERT PENRE | MJ MJ | | 0 0 0 0 | 0 0 0 0 | 3,67E-02 0,00E+00 3,67E-02 2,57E+00 | 7,41E-02 -9,04E+01 -9,03E+01 2,49E+00 | 1,43E-02 0,00E+00 1,43E-02 6,30E-01 | -5,79E+01 0,00E+00 -5,79E+01 -1,28E+01 |
| | PERE PERM PERT PENRE PENRM | MJ MJ MJ | | 0 0 0 0 | 0 0 0 0 | 3,67E-02 0,00E+00 3,67E-02 2,57E+00 0,00E+00 | 7,41E-02 -9,04E+01 -9,03E+01 2,49E+00 -6,86E+01 | 1,43E-02 0,00E+00 1,43E-02 6,30E-01 0,00E+00 | -5,79E+01 0,00E+00 -5,79E+01 -1,28E+01 0,00E+00 |
| | PERE PERM PERT PENRE PENRM PENRT | МJ МJ МJ МJ | | 0 0 0 0 0 | 0 0 0 0 0 | 3,67E-02 0,00E+00 3,67E-02 2,57E+00 0,00E+00 2,57E+00 | 7,41E-02 -9,04E+01 -9,03E+01 2,49E+00 -6,86E+01 -6,61E+01 | 1,43E-02 0,00E+00 1,43E-02 6,30E-01 0,00E+00 6,30E-01 | -5,79E+01 0,00E+00 -5,79E+01 -1,28E+01 0,00E+00 -1,28E+01 |
| | PERE PERM PERT PENRE PENRM PENRT SM | MJ MJ MJ MJ MJ kg | | 0 0 0 0 0 0 | 0 0 0 0 0 0 | 3,67E-02 0,00E+00 3,67E-02 2,57E+00 0,00E+00 2,57E+00 0,00E+00 | 7,41E-02 -9,04E+01 -9,03E+01 2,49E+00 -6,86E+01 -6,61E+01 0,00E+00 | 1,43E-02 0,00E+00 1,43E-02 6,30E-01 0,00E+00 6,30E-01 0,00E+00 | -5,79E+01 0,00E+00 -5,79E+01 -1,28E+01 0,00E+00 -1,28E+01 0,00E+00 |

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; PENRM = Use of renewable primary energy resources; SM = Use of secondary materials; PENRM = Use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

| End of life - Waste | | | | | | | | | | | |
|---------------------|-----------|------|------|-----|----------|----------|----------|----------|-----------|--|--|
| | Indicator | | | nit | A1-A3 | A4 | A5 | B2 | В3 | | |
| | HWD | HWD | | kg | | 1,45E-03 | 0,00E+00 | 3,44E-04 | 0 | | |
| Ū | NHWD | NHWD | | kg | | 1,19E+00 | 1,11E+00 | 2,28E-02 | 0 | | |
| <u>.</u> | RWD | | k | g | 1,78E-03 | 2,00E-04 | 0,00E+00 | 3,84E-05 | 0 | | |
| In | dicator | | Unit | B4 | C1 | C2 | C3 | C4 | D | | |
| | HWD | | kg | 0 | 0 | 1,32E-04 | 0,00E+00 | 2,31E+00 | -2,56E-03 | | |
| Ū | NHWD | NHWD | | 0 | 0 | 1,25E-01 | 0,00E+00 | 7,72E-02 | -3,87E-01 | | |
| 3 | RWD | | kg | 0 | 0 | 1,75E-05 | 0,00E+00 | 3,83E-06 | -4,77E-05 | | |

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

| End of life - Output flow | | | | | | | | |
|---------------------------|--------|------|----|-------|----------|----------|----------|----------|
| Ind | icator | Uni | it | A1-A3 | A4 | A5 | B2 | В3 |
| @ D | CRU | kg | kg | | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0 |
| &> | MFR | kg | kg | | 0,00E+00 | 9,86E-01 | 0,00E+00 | 0 |
| DF | MER | kg | kg | | 0,00E+00 | 6,99E-02 | 0,00E+00 | 0 |
| 50 | EEE | МЈ | MJ | | 0,00E+00 | 5,72E-02 | 0,00E+00 | 0 |
| DØ. | EET | МЈ | MJ | | 0,00E+00 | 8,65E-01 | 0,00E+00 | 0 |
| Indicato | or | Unit | B4 | C1 | C2 | C3 | C4 | D |
| ∅ > | CRU | kg | 0 | 0 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| \$> | MFR | kg | 0 | 0 | 0,00E+00 | 1,14E+00 | 0,00E+00 | 0,00E+00 |
| DF | MER | kg | 0 | 0 | 0,00E+00 | 1,22E+01 | 0,00E+00 | 0,00E+00 |
| ₹ D | EEE | MJ | 0 | 0 | 0,00E+00 | 7,33E+00 | 0,00E+00 | 0,00E+00 |
| D® | EET | MJ | 0 | 0 | 0,00E+00 | 1,11E+02 | 0,00E+00 | 0,00E+00 |

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

| Biogenic Carbon Content | | | | | | | | | |
|-------------------------|---------------------|--|--|--|--|--|--|--|--|
| Unit | At the factory gate | | | | | | | | |
| kg C | 2,89E+00 | | | | | | | | |
| kg C | 4,63E-01 | | | | | | | | |
| | kg C | | | | | | | | |

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

| Electricity mix | Source | Amount | Unit |
|---|------------------------|---------|--------------|
| Electricity, Poland (kWh) | ecoinvent 3.6 | 1060,47 | g CO2-eq/kWh |
| Electricity, low voltage, hydro based with Guarantee of origin, 2022, Finland, Imatra (kWh) | Modified ecoinvent 3.6 | 23,96 | g CO2-eq/kWh |

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Key Environmental Indicators

| Key environmental indicators | Unit | A1-A3 | A 4 | A1-C4 | A1-D |
|------------------------------|------------------------|--------|------------|---------|--------|
| GWPtotal | kg CO ₂ -eq | 42,87 | 2,00 | 63,16 | 62,07 |
| Total energy consumption | MJ | 972,89 | 29,73 | 1016,12 | 942,43 |
| Amount of recycled materials | % | 9 52 | | | |

| Additional environmental impact indicators required in NPCR Part A for construction products | | | | | | | |
|--|------------------------|----|----------|----------|----------|----------|-----------|
| Indicator | Unit | | A1-A3 | A4 | A5 | B2 | В3 |
| GWPIOBC | kg CO ₂ -eq | | 5,54E+01 | 2,00E+00 | 2,49E-02 | 1,97E-01 | 0 |
| Indicator | Unit | B4 | C1 | C2 | C3 | C4 | D |
| GWPIOBC | kg CO ₂ -eq | 0 | 0 | 1,70E-01 | 5,78E+00 | 3,53E-02 | -1,28E+00 |

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Variants and Options

| Key environmental indicators (A1-A3) for variants of this EPD | | | | | | |
|---|-------------|-----------------------------------|-------------------------------|----------------------------------|--|--|
| Variants | Weight (kg) | GWPtotal (kg CO ₂ -eq) | Total energy consumption (MJ) | Amount of recycled materials (%) | | |
| Sola Grande, upholstered with 90% wool fabric | 12,43 | 100,14 | 1294,28 | 2,66 | | |

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