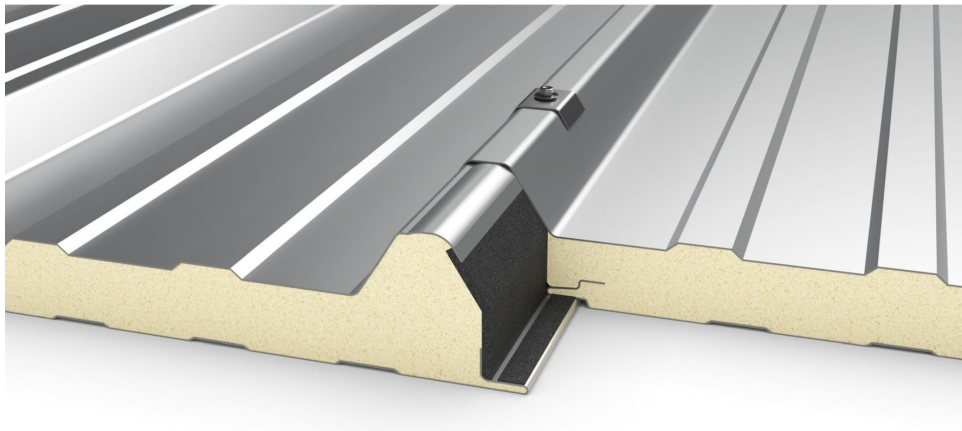
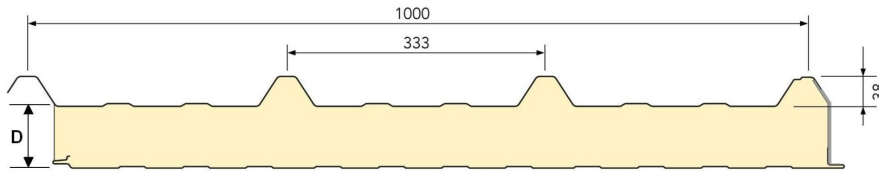
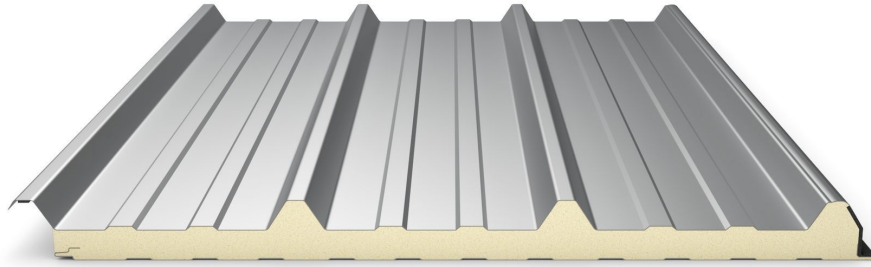


Environmental product declaration

In accordance with ISO 14025 and EN15804+A2

Ondatherm 1001 D=100mm



Owner of the declaration:

ArcelorMittal Construction Norge AS

Product:

Ondatherm 1001 D=100mm

Declared unit:

1 m²

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 013:2021 Part B for Steel and aluminium construction products

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-8240-7910-EN

Registration number:

NEPD-8240-7910-EN

Issue date: 26.11.2024

Valid to: 26.11.2029

EPD software:

LCAno EPD generator ID: 673870

The Norwegian EPD Foundation

General information

Product

Ondatherm 1001 D=100mm

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
web: www.epd-norge.no

Declaration number:

NEPD-8240-7910-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 013:2021 Part B for Steel and aluminium construction products

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 m² Ondatherm 1001 D=100mm

Declared unit with option:

A1-A3,A4,A5,C1,C2,C3,C4,D

Functional unit:

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Alexander Borg, Asplan Viak AS

(no signature required)

Owner of the declaration:

ArcelorMittal Construction Norge AS
Contact person: Stig Tore Sjaastad
Phone: +47 41 723939
e-mail: stig-tore.sjaastad@arcelormittal.com

Manufacturer:

ArcelorMittal Construction Deutschland GmbH
Münchener Straße 2
06794 Sandersdorf-Brehna, Germany

Place of production:

ArcelorMittal Construction Deutschland GmbH – Werk Brehna
Münchener Straße 2
06794 Sandersdorf-Brehna, Germany

Management system:

ISO 9001, ISO 45001, ISO 50001

Organisation no:

976289862

Issue date:

26.11.2024

Valid to:

26.11.2029

Year of study:

2023

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

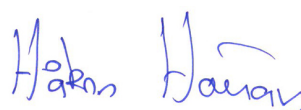
Development and verification of EPD:

The declaration is created using EPD tool lca.tools NEPDT038, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Ingo Timmel

Reviewer of company-specific input data and EPD: Thomas Boehme

Approved:



Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:

Double skin steel sandwich panels with a core made of polyurethane for roofs with visible fixing
 1 m² covering surface of Ondatherm 1001 double skin steel faced sandwich panel

The EPD and LCA calculation is based on a standard sandwich panel Ondatherm 1001 with a thickness of 100 mm.

In case a LCA calculation for different sandwich panel thickness is required, please contact the owner of the declaration.

Product specification

- Standard cover width: 1000 mm
- PIR foam: AM03
- Approval: DIBT Z-10.4-535
- Thermal transmittance U = 0.23 W/m²K
- Reaction to fire B-s2,d0
- Thicknesses of insulation core available from 30 to 140 mm

Materials	kg	%
Insulation	3,90	32,50
Metal - Steel	8,10	67,50
Total	12,00	100,00

Packaging	kg	%
Packaging - Plastic	0,03	42,86
Packaging - Polystyrene	0,04	57,14
Total incl. packaging	12,07	100,00

Technical data:

Ondatherm 1001 sandwich panels fulfill the requirement of the harmonized standard EN 14509

Market:

construction industry, worldwide

Reference service life, product

The expected service life of Ondatherm 1001 is up to 50 years.

Reference service life, building or construction works

The expected service life is set to 50 years for the building in all calculations.

LCA: Calculation rules

Declared unit:

1 m² Ondatherm 1001 D=100mm

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Insulation	INTERNAL LCA STUDY	Sphera 2023	2023
Metal - Steel	not yet published	EPD	0
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Polystyrene	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:

Type of EPD: cradle to gate - with options.

All relevant life cycle stages are covered.

The product stage A1-A3 include the following:

- Production of the raw material
- Transport of the raw material to the fabrication plant
- All production processes in the plant including energy consumption and emissions
- Waste processing until end of waste state or disposal of any waste residues during the production of the sandwich panels
- Production and recycling of packaging
- Manufacturing of the sandwich panel

Module A4:

- delivery to the construction site with a transport distance of 300 km

Module A5:

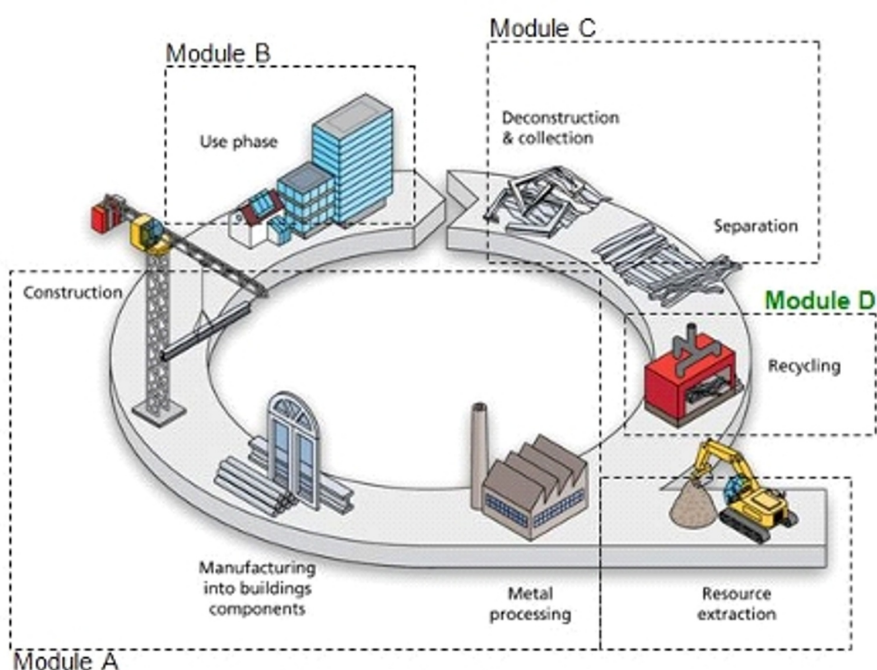
- disposal of transport packaging at the construction site and energy for installation

The user stage B1-B7 have not been included.

The end of life stage C1-C4:

- include average assumptions, provision for all materials and transports and use of related energy and water
- assumption is made that the PUR/PIR of the sandwich panels will be disposed 100% to landfill
- the steel is fully recyclable in form of scrap by separating the steel sheets from the insulation core

In addition, module D (Beyond the system boundaries) is included.



Additional technical information:

Simplified manufacturing process of Sandwich panels:

In the manufacturing process the raw materials are received and loaded on the production line.

The coloured and organic coated steel sheets undergo a rollforming process and the polyurethan is foamed on the line.

Both components are assembled together during the foaming process and undergo a pressing process afterwards, where pressure and heat with high temperature are added.

After that the established sandwich panel undergoes a cooling process, where sealing tapes are added and the sandwich panel will be cut to the desired length ordered by the customer.

Finally, the sandwich panel goes through the stapling and packaging process and will be inspected, before it will be stored for pick-up by the transport.














LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	300	0,043	l/tkm	12,90
Assembly (A5)					
	Unit	Value			
Waste, packaging, plastic film (LDPE), to average treatment (kg) - A5, inkl. 85 km transp.	kg	0,03			
Waste, municipal solid waste, to average treatment - A3, A5, inkl. transp. (kg)	kg	0,04			
De-construction demolition (C1)					
	Unit	Value			
Demolition of building per kg (kg)	kg/DU	11,40			
Transport to waste processing (C2)					
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	100	0,043	l/tkm	4,30
Waste processing (C3)					
	Unit	Value			
Materials to recycling (kg)	kg	7,29			
Disposal (C4)					
	Unit	Value			
Waste, scrap steel, to landfill (kg)	kg	0,81			
Waste, inert waste, to landfill (kg)	kg	3,90			
Benefits and loads beyond the system boundaries (D)					
	Unit	Value			
Substitution of primary steel with net scrap (kg)	kg	6,89			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact										
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
 GWP-total	kg CO ₂ -eq	3,67E+01	5,88E-01	2,53E-02	4,56E-02	1,96E-01	0,00E+00	3,55E-02	-7,59E+00	
 GWP-fossil	kg CO ₂ -eq	3,67E+01	5,88E-01	2,13E-02	4,56E-02	1,96E-01	0,00E+00	3,55E-02	-7,58E+00	
 GWP-biogenic	kg CO ₂ -eq	-8,83E-03	2,43E-04	3,99E-03	8,55E-06	8,11E-05	0,00E+00	4,03E-05	-4,18E-03	
 GWP-luluc	kg CO ₂ -eq	1,03E-02	2,09E-04	6,75E-07	3,60E-06	6,98E-05	0,00E+00	8,54E-06	-3,40E-03	
 ODP	kg CFC11 -eq	4,15E-05	1,33E-07	4,35E-10	9,85E-09	4,44E-08	0,00E+00	1,38E-08	-2,41E-07	
 AP	mol H+ -eq	7,46E-02	1,69E-03	1,66E-05	4,77E-04	5,63E-04	0,00E+00	3,18E-04	-3,77E-02	
 EP-FreshWater	kg P -eq	2,88E-04	4,70E-06	5,46E-08	1,66E-07	1,57E-06	0,00E+00	3,88E-07	-4,67E-04	
 EP-Marine	kg N -eq	1,83E-02	3,34E-04	1,46E-05	2,11E-04	1,11E-04	0,00E+00	1,18E-04	-7,80E-03	
 EP-Terrestrial	mol N -eq	1,93E-01	3,74E-03	6,78E-05	2,28E-03	1,25E-03	0,00E+00	1,31E-03	-7,97E-02	
 POCP	kg NMVOC -eq	6,52E-02	1,43E-03	1,93E-05	6,35E-04	4,78E-04	0,00E+00	3,74E-04	-3,80E-02	
 ADP-minerals&metals ¹	kg Sb-eq	3,85E-04	1,62E-05	3,86E-08	7,00E-08	5,41E-06	0,00E+00	3,19E-07	-1,31E-04	
 ADP-fossil ¹	MJ	5,72E+02	8,89E+00	3,11E-02	6,28E-01	2,96E+00	0,00E+00	9,92E-01	-6,38E+01	
 WDP ¹	m ³	8,89E+01	8,60E+00	1,11E-01	1,33E-01	2,87E+00	0,00E+00	5,67E+00	3,93E+02	







GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators										
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
 PM	Disease incidence	9,06E-08	3,60E-08	1,91E-10	5,78E-08	1,20E-08	0,00E+00	6,79E-09	-6,29E-07	
 IRP ²	kgBq U235 -eq	1,10E-01	3,89E-02	1,21E-04	2,74E-03	1,30E-02	0,00E+00	4,50E-03	2,72E-02	
 ETP-fw ¹	CTUe	2,04E+01	6,59E+00	1,09E-01	3,43E-01	2,20E+00	0,00E+00	5,36E-01	-4,23E+02	
 HTP-c ¹	CTUh	2,06E-10	0,00E+00	5,00E-12	1,10E-11	0,00E+00	0,00E+00	2,20E-11	-3,65E-08	
 HTP-nc ¹	CTUh	2,16E-08	7,20E-09	1,99E-10	3,19E-10	2,40E-09	0,00E+00	3,79E-10	7,93E-07	
 SQP ¹	dimensionless	1,52E+01	6,22E+00	3,43E-02	7,63E-02	2,07E+00	0,00E+00	3,80E+00	-4,77E+00	

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed




1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use										
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
 PERE	MJ	2,70E+01	1,27E-01	9,23E-04	3,42E-03	4,24E-02	0,00E+00	3,32E-02	-5,18E+00	
 PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 PERT	MJ	2,70E+01	1,27E-01	9,23E-04	3,42E-03	4,24E-02	0,00E+00	3,32E-02	-5,18E+00	
 PENRE	MJ	5,70E+02	8,89E+00	3,11E-02	6,28E-01	2,96E+00	0,00E+00	9,92E-01	-6,38E+01	
 PENRM	MJ	2,82E+00	0,00E+00	-2,82E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 PENRT	MJ	5,73E+02	8,89E+00	-2,79E+00	6,28E-01	2,96E+00	0,00E+00	9,92E-01	-6,38E+01	
 SM	kg	4,16E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 RSF	MJ	3,34E-01	4,55E-03	2,70E-05	0,00E+00	1,52E-03	0,00E+00	6,90E-04	2,74E-01	
 NRSF	MJ	3,74E-02	1,63E-02	9,87E-05	0,00E+00	5,43E-03	0,00E+00	1,51E-03	7,97E+00	
 FW	m ³	1,38E-01	9,51E-04	4,83E-05	3,23E-05	3,17E-04	0,00E+00	1,22E-03	-1,60E-02	

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"






*INA Indicator Not Assessed

End of life - Waste										
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
 HWD	kg	1,91E-03	4,59E-04	7,66E-03	1,85E-05	1,53E-04	0,00E+00	0,00E+00	-3,94E-02	
 NHWD	kg	1,32E+00	4,32E-01	3,76E-02	7,43E-04	1,44E-01	0,00E+00	4,71E+00	-3,10E+00	
 RWD	kg	1,06E-02	6,06E-05	1,08E-07	4,36E-06	2,02E-05	0,00E+00	0,00E+00	2,09E-05	

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

*Reading example: 9,0 E-03 = $9,0 \times 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Output flow										
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
 CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 MFR	kg	0,00E+00	0,00E+00	1,53E-02	0,00E+00	0,00E+00	7,29E+00	0,00E+00	0,00E+00	
 MER	kg	0,00E+00	0,00E+00	3,47E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 EEE	MJ	0,00E+00	0,00E+00	2,06E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 EET	MJ	0,00E+00	0,00E+00	3,12E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

*Reading example: 9,0 E-03 = $9,0 \times 10^{-3} = 0,009$

*INA Indicator Not Assessed

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Germany (kWh)	ecoinvent 3.6	585,93	g CO ₂ -eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products									
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	3,68E+01	5,88E-01	2,48E-02	4,56E-02	1,96E-01	0,00E+00	3,55E-02	-1,14E+01

GWPI-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.

NPCR 013 Part B for Steel and Aluminium Construction Products , Ver. 4.0, 06.10.2021, EPD Norway.

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	Developer of EPD generator LCA.no AS Dokka 6A, 1671 Kråkerøy, Norway	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
	ECO Platform ECO Portal	web: www.eco-platform.org web: ECO Portal