



Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Schoolair-S





The Norwegian EPD Foundation

Owner of the declaration:

TROX Group

Product:

Schoolair-S

Declared unit:

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

PCR

NPCR 030:2021 Part B for ventilation components

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-8564-8219-EN

Registration number:

NEPD-8564-8219-EN

Valid to: 19.12.2024

EPD software:

LCAno EPD generator ID: 640798



General information

Product

Schoolair-S

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

Declaration number:

NEPD-8564-8219-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 030:2021 Part B for ventilation components

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs Schoolair-S

Declared unit with option:

A1-A3,A4,C1,C2,C3,C4,D

Functional unit:

-

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Alexander Borg, Asplan Viak AS

(no signature required)

Owner of the declaration:

TROX Group Contact person: Alina Buchner

Phone: +49 2845 2020 e-mail: productsustainability-de@troxgroup.com

Manufacturer:

TROX Group Heinrich-Trox-Platz 1 47506 Neukirchen-Vluyn, Germany

Place of production:

TROX GmbH - Neukirchen-Vluyn Heinrich-Trox-Platz 1 47506 Neukirchen-Vluyn, Germany

Management system:

ISO 9001, ISO 14001:2015, ISO 50001:2018

Organisation no:

DE 120250070

Issue date:

19.12.2024

Valid to:

19.12.2029

Year of study:

2023

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system and has been approved by EPD Norway.

Developer of EPD: Jule Dallmann

Reviewer of company-specific input data and EPD: Alina Buchner

Approved:

Håkon Hauar

Managing Director of EPD-Norway



Product

Product description:

Floor-standing supply air and extract air unit with rotary heat recovery unit and electric air heater.

For more information see: https://www.trox.de/en/stand-alone-units/x-cube-schoolair-s-hv-f7f26076939f650a.

Product specification

Floor-standing decentralised ventilation unit. Please note: The described floor-standing ventilation unit is equipped with an integral single room control system for independent room

control. The parameters for standard control of a classroom according to our control system description are stored in the controller. Ventilation unit for schools – floor-standing – master unit. Decentralised ventilation unit TROX SCHOOLAIR-S-HV-0-EH for supply and extract air, with rotary heat recovery unit and electric air heater, for floor-standing installation.

This EPD includes the environmental data of the product series Schoolair-S.

The following represents a specific dataset of the most sold variant in the declared sales year (SAS-HV-0-EH-30-0/1200x2300x600/0-0-C3-MA-0-0-C-Z-0-2).

Materials	kg	%
Coating materials	0,49	0,16
Electronic - Cable	3,27	1,04
Electronic - Sensor	0,23	0,07
Electronic - Unspecified	56,10	17,75
Filter, mineral based	1,97	0,62
Insulation, Mineral based	30,86	9,77
Metal - Galvanized Steel	208,53	66,00
Metal - Lead	0,00	0,00
Motor	1,74	0,55
Plastic - Acrylonitrile butadiene styrene (ABS)	0,08	0,03
Plastic - Polyamide	0,39	0,12
Plastic - Polyethylene	0,40	0,13
Plastic - Polyoxymethylene (POM)	0,20	0,06
Plastic - Polypropylene (PP)	0,04	0,01
Plastic - Polyurethane (PUR)	0,00	0,00
Plastic - Polyvinyl chloride (PVC)	0,98	0,31
Polyester textile	0,33	0,10
Powder coating	6,17	1,95
Product label - supercalendered	0,09	0,03
Rubber, natural (Latex)	0,06	0,02
Rubber, synthetic	0,41	0,13
Metal - Aluminium	0,20	0,06
Metal - Stainless steel	0,09	0,03
Metal - Steel	3,34	1,06
Total	315,96	100,00
Packaging	ka	%

Packaging	kg	%
Packaging - Cardboard	10,00	17,05
Packaging - Pallet	47,50	80,97
Packaging - Plastic	0,33	0,56
Packaging - Polystyrene	0,83	1,42
Total incl. packaging	374,63	100,00

Technical data:

Width: 1200 mm. Height: 2300 mm. Depth: 600 mm.

Volume flow rate: 300, 500, 800 m³/h (boost 1050 m³/h).

Nominal volume flow rate: 800 m³/h.

Sound pressure level at nominal volume flow rate and 8 dB Room attenuation: 35 dB(A).

Sound power level: 24-53 dB(A). Degree of heat recovery efficiency: 80%. Supply voltage: 230 V AC $\pm 10\%$, 50/60 Hz.

Power rating: 3640 VA.

For more technical information see: https://www.trox.de/en/stand-alone-units/x-cube-schoolair-s-hv-f7f26076939f650a#technical-information.

Market:

Europe.



Reference service life, product

20 years.

Reference service life, building or construction works

60 years.

LCA: Calculation rules

Declared unit:

1 pcs Schoolair-S

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Energy, water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

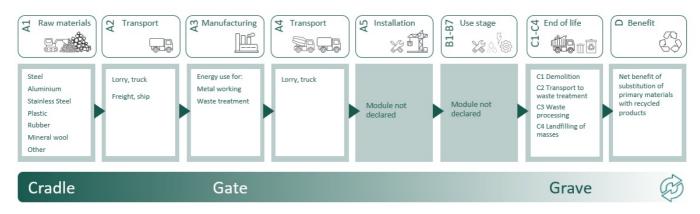
Materials	Source	Data quality	Year
Coating materials	ecoinvent 3.6	Database	2019
Electronic - Cable	ecoinvent 3.6	Database	2019
Electronic - Sensor	Product composition + ecoinvent 3.6	Supplier data + database	2019
Electronic - Unspecified	ecoinvent 3.6	Database	2019
Filter, mineral based	Modified ecoinvent 3.6	Database	2019
Insulation, Mineral based	ecoinvent 3.6	Database	2019
Insulation, Mineral based	Supplier	Specific	2022
Metal - Aluminium	ecoinvent 3.6	Database	2019
Metal - Galvanized Steel	ecoinvent 3.6	Database	2019
Metal - Galvanized Steel	ecoinvent 3.6	Database	2020
Metal - Galvanized Steel	Supplier	EPD	2023
Metal - Lead	ecoinvent 3.6	Database	2019
Metal - Stainless steel	ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Motor	Modified ecoinvent 3.6	Database	2019
Packaging - Cardboard	ecoinvent 3.6	Database	2019
Packaging - Pallet	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Polystyrene	ecoinvent 3.6	Database	2019
Plastic - Acrylonitrile butadiene styrene (ABS)	ecoinvent 3.6	Database	2019
Plastic - Polyamide	ecoinvent 3.6	Database	2019
Plastic - Polyethylene	ecoinvent 3.6	Database	2019
Plastic - Polyoxymethylene (POM)	ecoinvent 3.6	Database	2019
Plastic - Polypropylene (PP)	ecoinvent 3.6	Database	2019
Plastic - Polyurethane (PUR)	ecoinvent 3.6	Database	2019
Plastic - Polyvinyl chloride (PVC)	ecoinvent 3.6	Database	2019
Polyester textile	ecoinvent 3.6	Database	2019
Powder coating	ecoinvent 3.6	Database	2019
Product label - supercalendered	ecoinvent 3.6	Database	2019
Rubber, natural (Latex)	ecoinvent 3.6	Database	2019
Rubber, synthetic	ecoinvent 3.6	Database	2019



System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Р	roduct stag	ge		uction ion stage				Use stage					End of I	ife stage		Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refu <i>r</i> b ishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Χ	Χ	Χ	Χ	MND	MND	MND	MND	MND	MND	MND	MND	X	Χ	X	Χ	X

System boundary:



Additional technical information:

Acoustically optimised EC fans with low specific fan power, SFP = 0 to EN 16798-3.

Rotary heat recovery unit (80% heat recovery efficiency) with moisture recovery in winter.

Electric air heater with 3000 W max. heating capacity.

Heat recovery all year round.

Reduced fine dust and pollen contamination due to integral filters that conform to VDI 6022 – filter class ISO ePM1 60% and extract air ISO coarse 90%.

Doors can be opened with an SW 10 Allen key, key holes are covered to prevent manipulation.

Easy filter change, no tools required.

Motorised shut-off dampers, normally closed (NC).

Optimised dimensions allow for integration with existing furniture.

Installation without interruption of school operations.

Optional equipment and accessories:

Modular control system FSL-CONTROL III, specially for decentralised ventilation systems.



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

	Capacity utilisation				Value
Transport from production place to user (A4)	(incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	(Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	800	0,043	l/tkm	34,40
De-construction demolition (C1)	Unit	Value			
Demolition of building per kg of ventilation product (kg)	kg	315,96			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	50	0,043	l/tkm	2,15
Waste processing (C3)	Unit	Value			
Materials to recycling (kg)	kg	194,46			
Waste treatment per kg Hazardous waste, incineration (kg)	kg	3,67			
Waste treatment per kg Electronic scrap, incineration (kg)	kg	56,32			
Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg)	kg	0,26			
Waste treatment per kg Bulk iron waste, excluding reinforcement, sorting plant (kg)	kg	1,74			
Waste treatment per kg Plastics, incineration (kg)	kg	0,40			
Waste treatment per kg Polyethylene (PE), incineration (kg)	kg	0,20			
Waste treatment per kg Polypropylene (PP), incineration (kg)	kg	0,02			
Waste treatment per kg of waste cable, manual treatment (kg)	kg	3,27			
Waste treatment per kg Polyethylene terephthalate (PET), incineration with fly ash extraction (kg)	kg	1,11			
Waste treatment per kg Polyvinylchloride (PVC), incineration with fly ash extraction (kg)	kg	0,49			
Waste treatment per kg Polyoxymethylene (POM), incineration with fly ash extraction (kg)	kg	0,10			
Disposal (C4)	Unit	Value			
Substitution of primary steel with net scrap (kg)	kg	0,05			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg)					
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg)	kg kg kg	0,05 21,08 0,69			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg)	kg kg kg kg	0,05 21,08 0,69 3,08			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg)	kg kg kg	0,05 21,08 0,69			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg)	kg kg kg kg	0,05 21,08 0,69 3,08			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues	kg kg kg kg	0,05 21,08 0,69 3,08 0,22			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg)	kg kg kg kg kg	0,05 21,08 0,69 3,08 0,22 39,52			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg)	kg kg kg kg kg	0,05 21,08 0,69 3,08 0,22 39,52			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg)	kg	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg) Waste, inert waste, to landfill (kg)	kg kg kg kg kg kg kg	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg)	kg	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg) Waste, inert waste, to landfill (kg) Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and	kg	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24 0,01 1,97			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg) Waste, inert waste, to landfill (kg) Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polyethylene (PP), process per kg ashes and	kg	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24 0,01 1,97 0,01			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg) Waste, inert waste, to landfill (kg) Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polypropylene (PP), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polyethylene terephthalate (PET), process per kg ashes and residues (kg) Waste, mineral wool, to landfil (kg)	kg k	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24 0,01 1,97 0,01			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg) Waste, inert waste, to landfill (kg) Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polypropylene (PP), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polyptylene terephthalate (PET), process per kg ashes and residues (kg)	kg k	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24 0,01 1,97 0,01 0,00			
Substitution of primary steel with net scrap (kg) Waste, scrap steel, to landfill (kg) Landfilling of ashes from incineration per kg Hazardous waste, from incineration (kg) Waste, hazardous waste, to landfill (kg) Waste, aluminium, to landfill (kg) Landfilling of ashes from incineration of Electronic scrap, process of ashes and residues (kg) Landfilling of ashes from incineration of Rubber, municipal incineration with fly ash extraction (kg) Waste, plastic, mixture, to landfill (kg) Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) Landfilling of ashes from incineration of Plastics, process per kg ashes and residues (kg) Waste, inert waste, to landfill (kg) Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polypropylene (PP), process per kg ashes and residues (kg) Landfilling of ashes from incineration of Polyethylene terephthalate (PET), process per kg ashes and residues (kg) Waste, mineral wool, to landfil (kg) Landfilling of ashes from incineration of Polyvinylchloride (PVC), process per kg ashes and	kg k	0,05 21,08 0,69 3,08 0,22 39,52 0,01 1,43 0,24 0,01 1,97 0,01 0,00 0,02 30,86			



Benefits and loads beyond the system boundaries (D)	Unit	Value		
Substitution of primary steel with net scrap (kg)	kg	46,58		
Substitution of electricity (MJ)	MJ	2,55		
Substitution of thermal energy, district heating (MJ)	МЈ	38,51		
Substitution of primary copper with net scrap (kg)	kg	0,11		
Substitution of primary aluminium with net scrap (kg)	kg	0,32		
Substitution of primary lead with net scrap (kg)	kg	0,00		



LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environ	mental impact								
	Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
	GWP-total	kg CO ₂ -eq	3,22E+03	4,90E+01	4,17E-01	3,06E+00	7,38E+01	6,07E+00	-5,47E+01
	GWP-fossil	kg CO ₂ -eq	3,18E+03	4,90E+01	4,17E-01	3,06E+00	7,37E+01	6,05E+00	-5,46E+01
	GWP-biogenic	kg CO ₂ -eq	2,87E+01	2,03E-02	7,81E-05	1,27E-03	5,43E-02	8,10E-03	-4,30E-02
	GWP-luluc	kg CO ₂ -eq	4,38E+00	1,74E-02	3,28E-05	1,09E-03	4,85E-03	7,70E-03	-8,49E-02
٨	ODP	kg CFC11 -eq	2,84E-04	1,11E-05	9,00E-08	6,93E-07	1,28E-06	3,80E-07	-1,63E-02
CET	АР	mol H+ -eq	2,90E+01	1,41E-01	4,36E-03	8,79E-03	3,73E-02	1,47E-02	-3,18E-01
-	EP-FreshWater	kg P -eq	3,93E-01	3,91E-04	1,52E-06	2,44E-05	2,90E-04	8,98E-05	-3,57E-03
	EP-Marine	kg N -eq	3,83E+00	2,78E-02	1,92E-03	1,74E-03	1,25E-02	3,97E-03	-5,75E-02
*	EP-Terrestial	mol N -eq	6,87E+01	3,11E-01	2,11E-02	1,95E-02	1,31E-01	4,21E-02	-5,99E-01
	POCP	kg NMVOC -eq	1,34E+01	1,19E-01	5,80E-03	7,45E-03	3,34E-02	1,31E-02	-2,75E-01
	ADP-minerals&metals ¹	kg Sb-eq	1,87E+00	1,35E-03	6,39E-07	8,45E-05	5,65E-05	2,70E-05	-1,12E-03
	ADP-fossil ¹	МЈ	4,36E+04	7,40E+02	5,73E+00	4,63E+01	6,89E+01	3,79E+01	-4,73E+02
<u>%</u>	WDP ¹	m^3	1,81E+05	7,16E+02	1,22E+00	4,47E+01	2,53E+02	1,23E+02	1,00E+03

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Remarks to environmental impacts

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



Additional	environmental i	mpact indicators							
lı	ndicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
	PM	Disease incidence	2,22E-04	3,00E-06	1,15E-07	1,87E-07	3,39E-07	1,98E-07	-4,65E-06
()°()	IRP ²	kgBq U235 -eq	1,71E+02	3,24E+00	2,46E-02	2,02E-01	2,89E-01	1,47E-01	3,76E-03
40	ETP-fw ¹	CTUe	2,17E+05	5,49E+02	3,13E+00	3,43E+01	4,13E+02	2,99E+02	-3,31E+03
42.2	HTP-c ¹	CTUh	9,32E-06	0,00E+00	0,00E+00	0,00E+00	1,32E-08	9,54E-09	-2,60E-07
48° <u>B</u>	HTP-nc ¹	CTUh	1,93E-04	5,99E-07	2,84E-09	3,75E-08	5,61E-07	4,73E-07	4,78E-06
	SQP ¹	dimensionless	2,38E+04	5,18E+02	7,28E-01	3,24E+01	2,51E+01	5,65E+01	-5,89E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

^{2.} This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



Resource use									
li	ndicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
	PERE	MJ	4,90E+03	1,06E+01	3,10E-02	6,62E-01	8,77E+00	4,43E+00	-6,87E+01
	PERM	MJ	7,14E-01	0,00E+00	0,00E+00	0,00E+00	-7,14E-01	0,00E+00	0,00E+00
T,	PERT	MJ	4,90E+03	1,06E+01	3,10E-02	6,62E-01	8,05E+00	4,43E+00	-6,87E+01
	PENRE	MJ	4,35E+04	7,40E+02	5,73E+00	4,63E+01	6,89E+01	3,79E+01	-4,73E+02
. La	PENRM	MJ	1,41E+02	0,00E+00	0,00E+00	0,00E+00	-9,19E+01	0,00E+00	0,00E+00
I	PENRT	MJ	4,36E+04	7,40E+02	5,73E+00	4,63E+01	-2,29E+01	3,79E+01	-4,73E+02
	SM	kg	2,26E+02	0,00E+00	2,82E-03	0,00E+00	1,92E-05	6,66E-02	7,43E-02
2	RSF	MJ	1,29E+02	3,79E-01	7,63E-04	2,37E-02	2,00E-01	5,24E-02	1,85E+00
	NRSF	MJ	5,41E+02	1,36E+00	1,12E-02	8,47E-02	-3,52E-02	6,81E-01	5,27E+01
⊗	FW	m ³	3,43E+01	7,92E-02	2,95E-04	4,95E-03	1,97E-01	1,18E-01	-2,09E-01

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed



End of life - Waste									
In	dicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
	HWD	kg	2,05E+01	3,82E-02	1,69E-04	2,39E-03	1,87E-01	4,33E+00	-2,57E-01
Ū	NHWD	kg	6,59E+02	3,60E+01	6,79E-03	2,25E+00	3,03E+01	8,37E+01	-2,20E+01
**	RWD	kg	1,43E-01	5,04E-03	3,98E-05	3,15E-04	1,07E-04	1,30E-04	-2,55E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

End of life - Output flo	w								
Indicat	or	Unit	A1-A3	A4	C1	C2	C3	C4	D
@▷	CRU	kg	0,00E+00						
&⊅	MFR	kg	6,29E-01	0,00E+00	2,76E-03	0,00E+00	1,95E+02	1,30E-03	-2,91E-03
DØ	MER	kg	1,31E-01	0,00E+00	8,57E-06	0,00E+00	5,84E+00	1,29E-05	-3,83E-04
5₽	EEE	MJ	9,07E-02	0,00E+00	2,94E-05	0,00E+00	3,42E+01	2,85E-04	-9,38E-04
DØ	EET	MJ	1,37E+00	0,00E+00	4,45E-04	0,00E+00	5,18E+02	4,31E-03	-1,42E-02

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

At the factory gate
2,41E-02
0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, market mix (kWh) - Germany	ecoinvent 3.6	585,93	g CO2-eg/kWh

Dangerous substances

The product contains dangerous substances, more than 0,1% by weight, given by the REACH Candidate List, see table:

Name		Amount
Lead	7439-92-1	> 0.1% w/w
Potassium 1,1,2,2,3,3,4,4,4-nonafluorobutane-1-sulphonate	29420-49-3	> 0.1% w/w
Lead monoxide (lead oxide)	1317-36-8	> 0.1% w/w
Lead titanium trioxide	12060-00-3	> 0.1% w/w
Diboron trioxide	1303-86-2	> 0.1% w/w

Indoor environment

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	3,22E+03	4,90E+01	4,17E-01	3,06E+00	7,38E+01	6,04E+00	-7,99E+01

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



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